

# Modes of action

secutex - buffer pad Special properties and highly versatile.

A significant proportion of a product's total costs are attributable to damage resulting from a lack of buffer pad. The principal causes of this are carelessness, negligence and improper handling. This represents avoidable damage to goods and stock. However, staff absenteeism due to accident

or noise-induced hearing loss is a cost factor that is easily overlooked; but which significantly reduces profits. secutex will enable you to reduce unnecessary costs and remove sources of danger.

### The advantages

Damping effect

- Safety at work for the user
- Reliable workflow
- Secure handling speeds up workflow
- Less materials damage
- Guaranteed compliance with

# The modes of action

# Where forces collide, materials are often uninten-

tionally damaged. Impact damage to goods and stock often occurs due to carelessness, negligence, recklessness, improper handling or a lack of protection. secutex - buffer pad has a damping effect everywhere where products can be damaged under their own weight or during handling. In addition, foam coatings and hollow sections, which deform under loading, increase the damping effect, such as, for example, in secutex - Soft, secutex - SoftPad and secutex -Hollow Profile.

### Anti-slip effect

secutex prevents loads from slipping and slipping off during transport. In tests, secutex scored higher than all comparable materials. secutex not only meets the standard, it exceeds the friction coefficient values standard currently in force. For wet or oily surfaces we recommend secutex with textured surfaces. Direct material contact is thereby re-established.

statutory requirements secutex is an excellent polyurethane elastomer with a particularly advantageous combination of physical and chemical properties.

### High structural strength

secutex offers extremely high tensile strength compared to other chemical materials. This enables the secutex material to be stretched to 500% of its original length without breaking.

### **High flexibility**

secutex offers considerably greater flexibility in comparison to conventional rubber. secutex retains its flexibility even under extreme temperature fluctuations.

### Extreme wear resistance

secutex is virtually indestructible. In wet wear resistance tests secutex performed better than many metals.

### Noise-reducing effect

Around 60% of all occupational illnesses can be attributed to noise. Even short peaks above 140 db or more sustained noise of 70 db cam cause long-term damage to hearing. secutex - buffer pad dampens the impact of falling materials and other sources of noise at contacting surfaces. This prevents noise from being produced in the first place. The expensive insulation of equipment is no longer necessary.

### Long-term effect

secutex - buffer pad is extremely resistant to abrasion. Extreme cutting resistance ensures extra-long service lives. With high pressure loading and flexing we recommend the use of harder materials. secutex combined with fabric or fibre glass reinforcement exhibits an even greater wear resistance than secutex without reinforcement.

### Collision protection

Collision protection for shelving

secutex collision protection can be used anywhere sturdy and long-lasting bumper protection is required.





# Coil storage

Various standards and special solutions are vailable for the storage of coils and split bands.





Coilprotect Semi with marker poles

### Buffer pad

Coil mat with handles

Thanks to its various versions and degrees of hardness, buffer pad is suitable for installation in machinery and maintenance sector





Lining for pipe raising systems

Support protection for glass frames

# Rolls

With secutex, rolls, screws and rollers can be coated for use in transportation within he processing chain.





Heat-resistant and slit feeding rolls

# Fork protection

Fork and mandrel coatings for the safe and careful transport of sensitive goods.





Coatings for fork arms and fork backs

Soft backs with attachments slits

Stainless steel collision protection [food industry]



Collision protection for cement pile





Coil mat with end cap

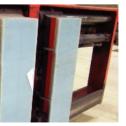


Coating for Bale clamps

Guide and pressure rolls with exchangeable cores



Rollers for the transport of sensitive profiles





Pipe modules for forklift mandrels

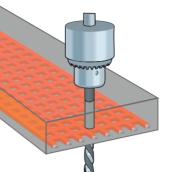
Different surfaces und technische Daten

<b>Smooth</b> This surface is used for secutex - buffer pad applications where there is no water or oil between the load and the buffer pad. When dry, the smooth surface is slip-resistant.
<b>Ground</b> The surface is slightly roughened. It is used where the buffer pad only comes into contact with fluids. The rough surface remains slip-resistant.
<b>Fabric</b> In the case of fabric, the surface of the buffer pad is very rough. This is important if it continuously comes into contact with oil and water. The high degree of roughness ensures a durable non-slip finish.
<b>Pyramids</b> Buffer pad with this surface is used predominantly for anti-slip protection on flooring.
-

### Long lifetime

secutex- yellow with hydrolysis stabiliser can be exposed to all weather. If secutex is used in safety-relevant areas, coordination with the manufacturer is necessary.

Shore A hardness	secutex	secutex-yellow	secutex-yellow	secutex-yellow	Norm
[Allowance ± 5°]	75°	55°	75°	90°	
Friction coefficient	0,3 - 0,4 µ	0,3 - 0,4 µ	0,3 - 0,4 µ	0,15 - 0,25 µ	
Hydrolysis stabilised	no	yes	yes	yes	
Density	1,22 g/cm <sup>3</sup>	1,21 g/cm <sup>3</sup>	1,22 g/cm <sup>3</sup>	1,23 g/cm³	DIN 53505
Tension					
100% stretch	6,5 N/mm <sup>2</sup>	1,15 N/mm <sup>2</sup>	3,32 N/mm <sup>2</sup>	5,25 N/mm <sup>2</sup>	DIN 53504
300% stretch	9,5 N/mm <sup>2</sup>	1,65 N/mm <sup>2</sup>	5,25 N/mm <sup>2</sup>	8,29 N/mm <sup>2</sup>	DIN 53504
Breaking tension	37,5 N/mm <sup>2</sup>	19,5 N/mm <sup>2</sup>	34,2 N/mm <sup>2</sup>	38,5 N/mm <sup>2</sup>	DIN 53504
Tear resistance	27 N/mm <sup>2</sup>	15,8 N/mm <sup>2</sup>	35,0 N/mm <sup>2</sup>	55,2 N/mm <sup>2</sup>	DIN 53515
Rebound capacity	40 %	61,5 %	40,4 %	30,4 %	DIN 53515
Wear	50 mg	21 mg	35 mg	36 mg	DIN 53516
Compression set test					
72 h at 23°C, 25% compression	11,40 %	55,1 %	9,1 %	41,6 %	DIN 53517
24 h at 70°C, 25% compression	29,40 %	19,9 %	8,9 %	10,0 %	DIN 53517
Operating temperature*	-40 °C bis 100 °C	-20 °C bis 80 °C	-20 °C bis 80 °C	-20 °C bis 80 °C	DIN 53457
Surface resistance	10 <sup>10</sup> -10 <sup>13</sup>	DIN 53482			
Volume resistance	10 <sup>11</sup> -10 <sup>14</sup>	DIN 53482			
Moulding shrinkage	1-2%	1-2%	1-2 %	1-2 %	



Drilling

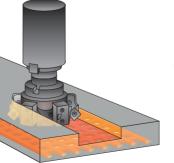
No special tools are required. Normal wood or metal drills are adequate. Cutting speed around 40 m/min; feed rate around 0.01 to 0.03 mm/rev. At low Shore hardnesses, secutex can expand. Therefore, the hole can end up being up to 5% smaller.



secutex can be machined using a belt grinder (normal grain or with a ceramic bond). Important! Grinding speed approx. 30 to 50 m/sec.

### Cutting and sawing

The secutex material may be sawn using a conventional band saw. The material will attempt to resist the cutting tool. Use as low a wedge angle as possible and, if necessary, adjust the cutting speed.



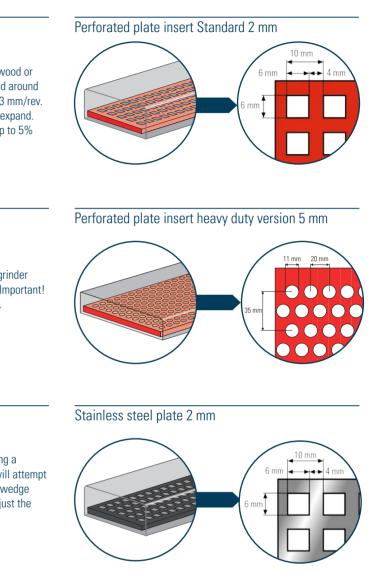
# Milling

Use commercial milling cutters with low numbers of teeth.

[\* At temperatures over 140°C degradation, not melting, will occur. The exception to this is the heat resistant "secutex Heat" buffer pad]

# **BUFFER PAD**

# Machining



secutex-Service: During production, holes, stepped holes and threads are incorporated during casting in accordance with customer specifications and exact measurements. Stamping can also be performed in-house.

# SPL-F impact protection for bolting

Dimensions		Our most popular product – secutex impact pro- tection including a perforated plate. Easy and flexible to use and safely secured with the perfo- rated plate serving as reinforcement and providing a universal impact protection in next to no time. Advantages of the perforated plate insert: • The perforated plate insert prevents longitudinal and lateral extension.	<ul> <li>Everywhere, where goods are to be protected</li> <li>Reduces wear</li> <li>Noise reduction, collision protection</li> </ul> Examples: <ul> <li>Collecting troughs</li> <li>Grippers</li> <li>Sheet metal boxes</li> </ul>	Conditions are not always the same wi to impact protection requirements and options. The product must be flexible. s provides a solution for all applications. ding is often the most simple and secu method. The different perforated plate types allow a wide range of application <b>Advantages</b>	I fixing secutex . Wel- ure fixing e bolted e cr no holes can be d <b>Examples:</b> Collecting troughs
Thickness	min. 10 mm	Simple to secure by bolting and riveting	<ul><li>Lifting trucks</li><li>Marina jetties</li></ul>	<ul><li>Simply weld to work piece</li><li>No accurate repeated drilling is re</li></ul>	
Width	30-1000 mm	<ul> <li>Areas of application:</li> <li>Walls, floors, surfaces to be protected,</li> </ul>	<ul><li>Coil hooks</li><li>Stackers</li></ul>	<ul> <li>No holes in secutex impact protect material</li> </ul>	• Containers • Stackers
Length	Standard-Length 3 m	transportation equipment	<ul><li>Corner protection</li><li>Wall and surface protection</li></ul>	<ul> <li>Completely smooth impact protect surfaces</li> </ul>	ction • Grippers • Support protection
Surface	Smooth Polished Fabric Pyramid			Surface Smooth Polished Fabric Pyramid	<ul><li>Lifting trucks</li><li>Fork protection</li></ul>
PUR options	secutex Transparent secutex Yellow secutex Red "Heat"	75° 55°   75°   90° 90°		PUR options secutex Trans secutex Yellor secutex Red "	w 55°   75°   90°
Perforated pla	ate Perforated plate			Perforated plate	late
Perforated pla options	ate Perforated plate Steel base heavy duty version stainless steel plate			Perforated plate options Perforated pl Steel base heavy duty ve stainless stee	ersion
options	Perforated plate Steel base heavy duty version stainless steel plate	drivet Rivet	Wood screw       Hexagon socket	heavy duty ve stainless stee Perforated plate	ersion el plate
options	Perforated plate Steel base heavy duty version stainless steel plate			heavy duty ve stainless stee	ersion el plate

# **BUFFER PAD**

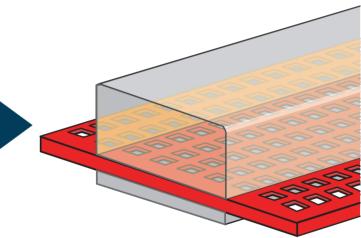
# SPL-F welded impact protection

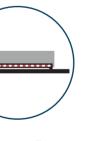
### aces Ils re material cannot be

e drilled

# Dimensions

Thickness	min. 10 mm
Width	30-1000 mm
Length	Standard-Length 3 m

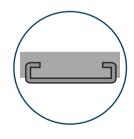




te protruding over sides



Plate, protruding over sides, angled 90°



C rail small/large





# SP-F and SPG-F for gluing

Dimensions	
Thickness	min. 10 mm
Width	30-1000 mm
Length (SP-F)	Standard 5 m
Length (SPG-F / SPG-F-F)	Standard 3 m

### Where screwing or welding is not possible, simply Areas of application: • Thin to medium thick wooden surfaces glue secutex to areas where impact protection is

required. No problem for the special secutex adhesive. secutex – the gentle answer to strong impact forces.

Can be used (nearly) everywhere as it is

Glue where welding or screwing is impos-

No drilling or welding required

Advantages:

glued

sible

•

•

•

### **Examples:**

Refrigerated rooms

Glass

•

• Painted, veneered walls and surfaces

Sound-absorbing elements

• Valuable precious wood surfaces

• particularly to meet your requirements

### Surface Smooth Polished Fabric Pyramid **PUR** options secutex Transparent 75° secutex Yellow 55° | 75° | 90° secutex Red "Heat" 90° Perforated Without reinforcement (SP-F) plate options **Reinforced with fabric (SPG-F) Reinforced with** fibreglass (SPG-F-F)

**Special product** secutex with Velcro tape





### secutex soft easily absorbs impacts, offering vital

- surface protection. Sturdy but at the same time
- impact resistant. Due to its flexible impact-pro-
- tection layer, secutex soft is particularly suited
- for sensitive goods and objects with uneven surfaces. secutex soft offers effective impact resistance even under medium loading.

### Advantages:

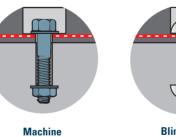
- Particularly suited for sensitive goods • Anti-ramming and impact protection layer
  - ideally suited for all applications
- Noise/sound reducing •
- Lightweight •

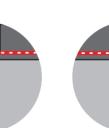
# **PUR** options secutex Transparent 75° Powerflex 75° secufoam options Hardness

green blue yellow	5   10   15   20 5   10   15   20 10   15   20	

# Perforated plate options

Perforated plate Steel base heavy duty version stainless steel plate





**Blind rivet** 



bolt + nut





- Logistics sector
- Walls of stairwells

# Examples:

- Loading areas rail, lorries, aviation,
- shipping • Grippers in brick manufacturing
- Side-impact absorption •
- Packaging
- Transportation equipment •
  - Absorption mats •

# **BUFFER PAD**

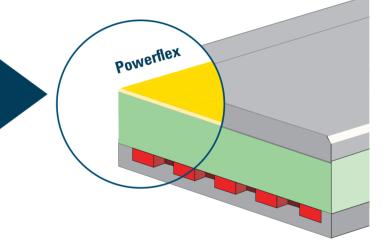
# SPL-Soft-Powerflex

 Exit/entrance areas and corridors Brickwork or concrete manufacturers

• Anti-slip protection during transportation

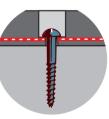
# Dimensions

Thickness SPL-Soft	min. 15 mm
Thickness SPL-Soft Powerflex	min. 11 mm
Width	30-1000 mm
Length	Standard 3 m





Rivet from front



Wood screw from front



Hexagon socket screw + wall plug

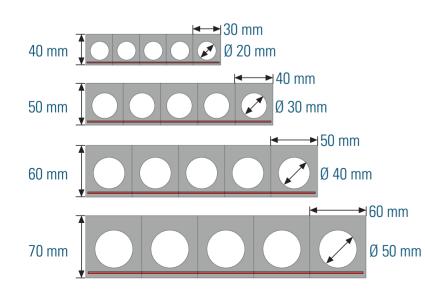


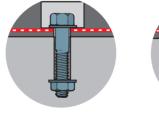


# SPL-HP

		Sometimes, a hollow design offers the best solution, as the bigger the deformable zone, the higher the impact protection. This does not only apply to cars but everywhere where impact protection is required. Hope for the best – expect the worst. Protect your goods against damage! secutex PROFILE is hollow – but for a very good	Areas of application: • Edge protection • Shock protection • Partial padding • Impact protection Examples:
Dimensions		reason. <b>Advantages:</b>	<ul><li>Pipe protection and insulation</li><li>Machine parts</li></ul>
<b>Fhickness</b>	min. 40 mm	<ul> <li>Highly flexible</li> <li>Precise positioning of cavities ensures</li> </ul>	<ul><li>Boat fenders</li><li>Car parts</li></ul>
Width	from 30 mm	large "deformable zones"	<ul><li>Pipe guides</li></ul>
Length	Standard 3 m	<ul> <li>Cushioned impact protection</li> <li>Profiles for sliding on to "C" sections made from metal, concrete or wood</li> </ul>	
Surface	Smooth Polished		
PUR options	secutex Transparent secutex Yellow 55 secutex Red "Heat"	°   75°   90° 90°	
Perforated plate	e Perforated plate		

Number of holes: 1-5





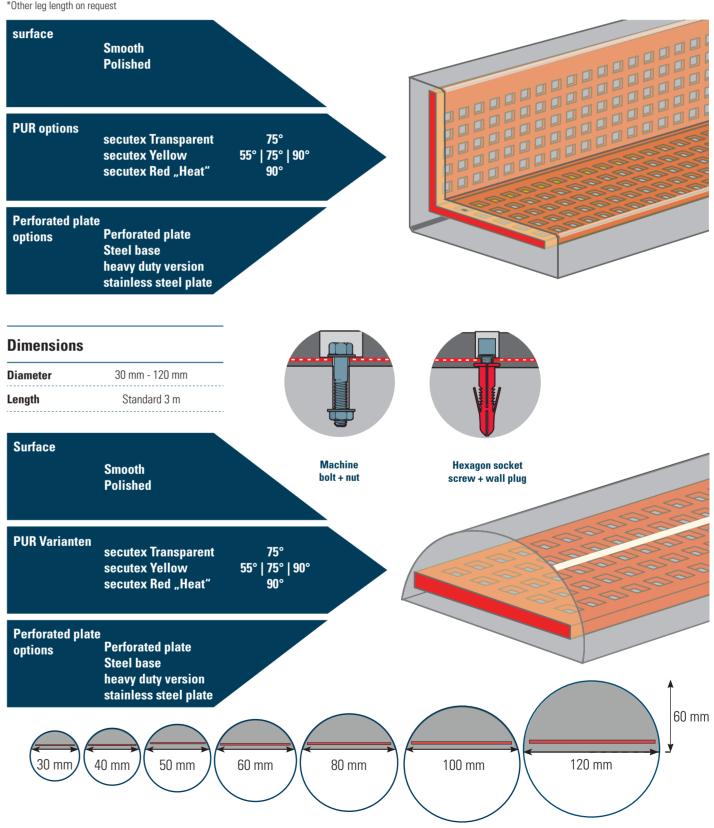
Machine bolt + nut



### Dimensions

Thickness	10 mm   15 mm   20 mm	
Length of legs*	50 mm   75 mm   100 mm	
Length	Standard 3 m	
*Other leg length on r	equest	
surface	Smooth Polished	
PUR options	secutex Transparent	55°

Perforated p	late	
options	Perforated plate	
•	Steel base	
	heavy duty version stainless steel plate	
	phato	

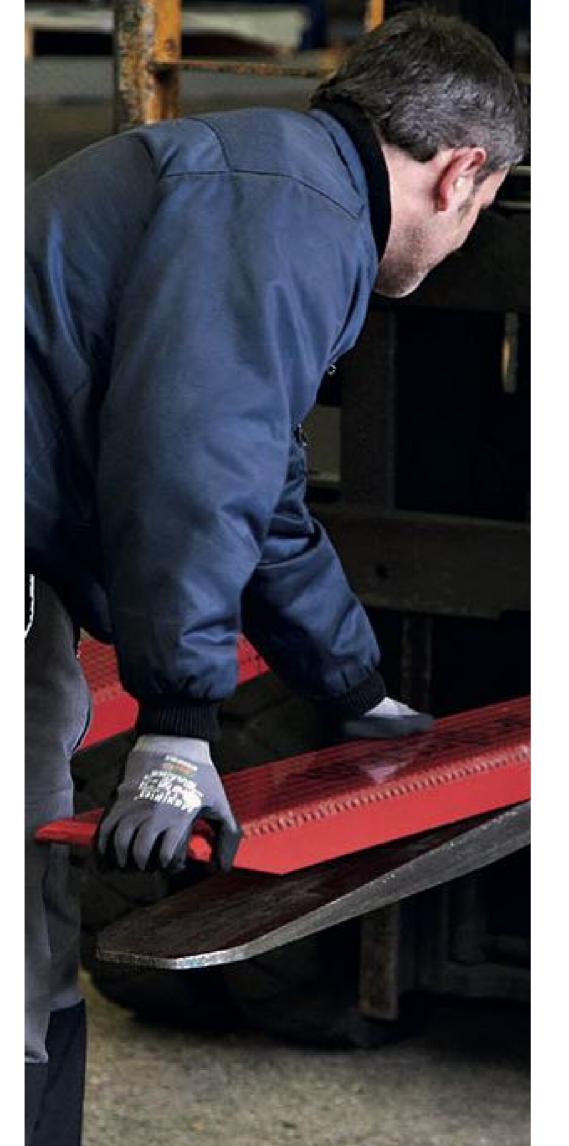


# **BUFFER PAD**

Angle SPL-W Semicircular SPL-HR

secutex fork protection shoes

secutex fork protection shoes protect your loads







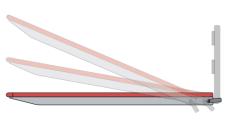
SZ-S1	SZ-SSL
Standard design with flexible tip	Heavy duty design w
The standard configuration is designed for flexible use. It offers simple and quick manipulation and is designed to be suitable for most applica-	The SZ-SSL is a specially shoe for heavy duty use. The sturdy steel construct
tions. Specially developed "Flexotip" protects load and fork protection.	especially constructed for
secutex fork protection shoes are also available in stainless steel; e.g. for the food industry.	

Туре	Internal width	External width	Coating
	[mm]	[mm]	[mm]
SZ-S1	+ 5 - 8	+15-20	12

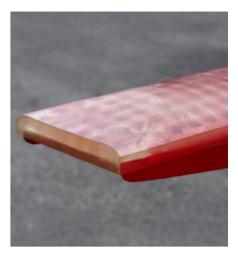
	[mm]	[mm]	[mm]
SZ-SSL	+5 - 8	+15-20	15
	+3 - 0	+13-20	



ſ	1



Please note: Fork protection shoes have no carrying function.



# SZ-HR

# with steel tip

ly designed fork protection

uction with steel tip is for hard continuous use. Fork protection shoe (semicircular design)

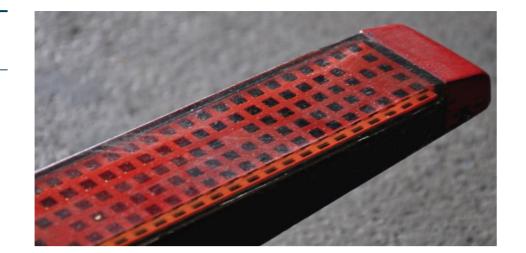
This prong protection shoe has a semi-circular impact protection surface. This way, round loads like concrete pipes and wire spools can be transported safely and gently. The angled prongs facilitate the loading.

Туре	Internal width [mm]	External width [mm]	
SZ-HR	+5 - 8	+15-20	
			C.

### Surface structures

For special applications that will be affected by water, oil or ice, we offer special surfaces. Talk to your expert adviser!

# secutex fork protection - fixed coating





# Fork protection for continuous heavy duty use

# SZ-F1

Forks with fixed coating

The configuration offers maximum protection for load and lifting gear and requires little space. secutex fixed coating is inseparably bonded to the fork prongs; the perforated plate prevents it from detaching from the fork prongs. A crossbar at the tip of the fork prong prevents the secutex coating from peeling off.

# SZ-F2

Shanks with fixed coating

This configuration offers maximum protection for goods that, for example, overhang the pallet edge. The secutex coating is inseparably bonded to the fork shanks. The perforated plate prevents separation from the fork shank.

SZ-GVO	SZ-GVG
Standard design; open at bottom	Closed design
The SZ-GVO is an ideal extension that is very light. As with all fork protection products, the SZGVO can be fitted with secutex buffer pad.	Fork extensions are the idea loads need to be transported the fork prongs.
The thickness and width of the fork extension are based on prong width, prong thickness and carrying capacity.	

Туре	Internal width [mm]	External width [mm]	Coating [mm]	Туре	Internal width [mm]	External width [mm]	Coating [mm]
SZ-F1		fork width	10-12	SZ-F2		fork width	10-12

Туре	External width [mm]	Coating [mm]	Туре	External width [mm]
SZ-GVO	ca. + 30	10-12	SZ-GVG	ca. + 30

### Surface structures

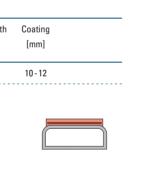
For special applications that will be affected by water, oil or ice, we offer special surfaces. Talk to your expert adviser!

# FORK PROTECTION

# Fork protection - fork extension

# Extend your forks

deal solution where orted that are longer than



Please note: The extension must be supported by at least 60% of the existing fork prong. The carrying capacity of the fork extension is dependent on the particular fork. Please pay attention to the carrying capacity and centre of gravity of the forklift truck.

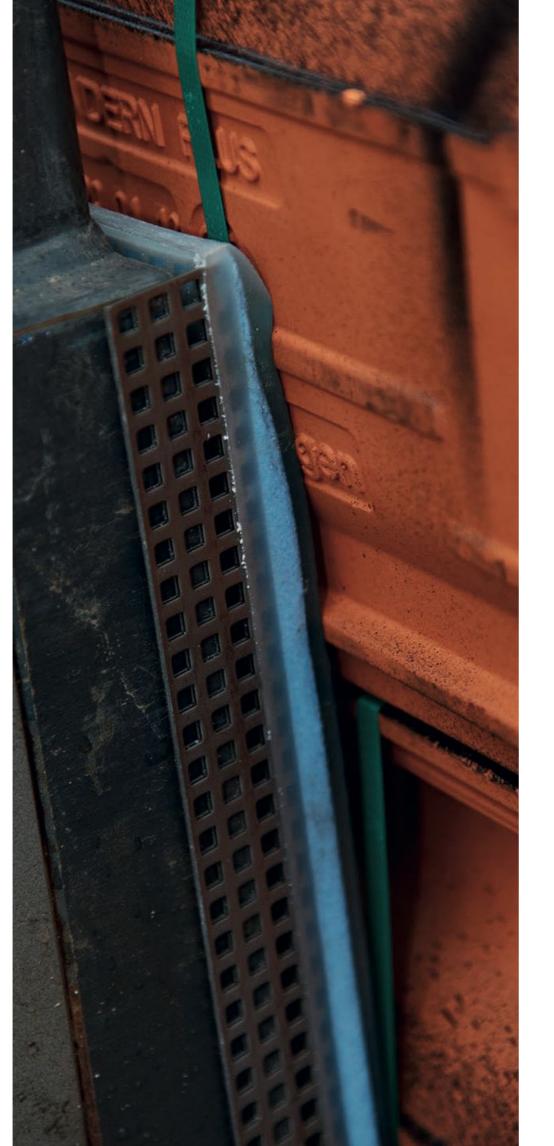
Surface structures

For special applications that will be affected by water, oil or ice, we offer special surfaces. Talk to your expert adviser!

60% support min

secutex fork protection for fork shanks

secutex fork protection for fork shanks







SZ-S2	SZ-S2 ho
For careful transport	Sturdy w
secutex fork shank protection is used for careful transport of loads. The purpose is to prevent	secutex fo is robustly
damage to the load during transport.	transporte

The fork shank protection is attached to the fork shanks via steel bands and is thus easily exchangeable.

Tvp

SZ-S2

Internal

# hollow profile

transported goods. The hollow cavities have a high damping effect during impact with the load. Areas of application include, for example, the transport of bricks in the brick industry or concrete pipes in the cement industry.

The fork shank protection is attached to the fork shanks via steel bands and is thus easily exchangeable.

ernal width	External width	Coating	Тур	Internal width
[mm]	[mm]	[mm]		[mm]
+5 - 8	+15-20	12	SZ-S2 HP	+5 - 8



# with high damping activity

fork shank protection with hollow profiles ly designed for the protection of the

# SZ-S2 Soft

# For delicate goods

secutex fork shank protection with foam insert is designed for the careful transport of delicate goods. After impact the foam compresses, however reforms its shape once the load is lifted. Areas of application include, for example, the transport of delicate plasterboards and roof tiles etc.

The fork shank protection is attached to the fork shanks via steel bands and is thus easily exchangeable.

Coating [mm]
30

Тур	Internal width	External width	Coating
	[mm]	[mm]	[mm]
SZ-S2 Soft	+5 - 8	+15-20	15-30

secutex fork protection - fixed coating coil Fork protection - pipe module

# Fork protection for continuous heavy duty use







# SZ-F1

# Forks with fixed coating

The configuration offers maximum protection for load and lifting gear and requires little space. secutex fixed coating is inseparably bonded to the fork prongs; the perforated plate prevents it from detaching from the fork prongs. A crossbar at the tip of the fork prong prevents the secutex coating from peeling off.

# SZ-C

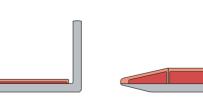
Coil fork protection with/without drive-in chamfer

Transport metal coils and wire rings safely and reliably using the secutex coil shoe.

The radius of the bearing surface is matched exactly to the internal diameter of the coil. Thus damage to material is reliably prevented. The coil sits securely thanks to the high friction of the secutex coating. It is almost impossible for the coil to slip off. The drive-in chamfer enables simple driving into the coil.

without drive-in chamfer.

Тур	Internal width [mm]	External width [mm]	Coating [mm]	Тур	Internal coil ø [mm]
SZ-F1		Fork width	10-12	SZ-C	400/500/600





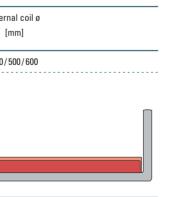
The coil fork protection is available with and

# SZ-RM

# Pipe module fork protection

The pipe module fork protection provides maximum protection for fragile, round loads. It is extremely wear-resistant, very slip-resistant and easily replaceable.

The pipe module fork protection is simply pushed onto the existing mandrel and fastened with the end cap. The individual modules are free-rotating and simply turn away if subjected to unfavourable stress.



Тур	Module length	End plate length	
	[mm]	[mm]	[mm]
SZ-RM	250	15-20	90



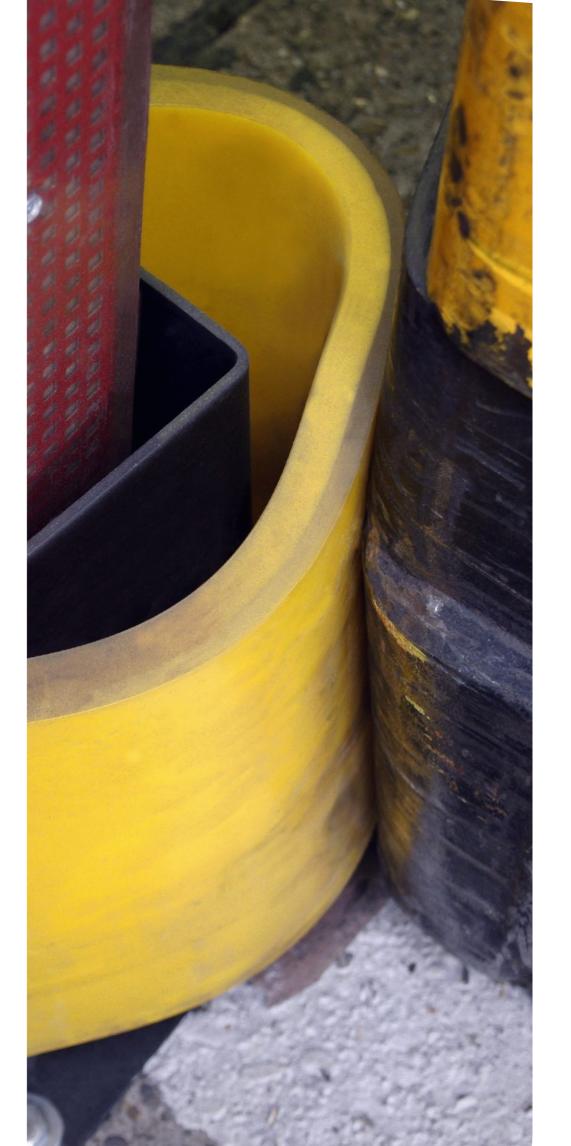
### Surface structures

For special applications that will be affected by water, oil or ice, we offer special surfaces. Talk to your expert adviser!

# **COLLISION PROTECTION**

Collision protection for shelving supports Collision protection for corners and posts

Avoid repairs by using secutex collision protection







# Collision protection for shelving supports

Even slight dents can adversely affect the stability of a high-bay warehouse. The collision protection for shelf supports protects against damage caused by frontal impact. The hollow cavities in the buffer pad profile dampen the collision energy, the solid steel profile on the inside prevents bending of the shelving supports.

The crash guard is bolted to the floor and serves as collision protection, for example, on shelves, high-speed doors, etc. The surrounding buffer pad band absorbs the impact energy of the forklift or pallet truck. This provides higher service lives in comparison to conventional steel angle bars.

Тур	Height [mm]	Plan view	Тур	Height [mm]
SAS-AB	1.000		SAS-E	400
SAS-B	1.000		SAS-D	400
			SAS-C	400

# Crash guards for corners and posts



# **SECUTEX-SOLUTIONS**

Special products secuGrip 90

# Extreme wear-resistance, high friction coefficient









# Hook coating

The thin coating provides an anti-slip protection of the load when used in both wet and dry areas. At the same time, the surface protects against damage and scratches to delicate surfaces.

Тур	Coating [mm]	
secugrip 90	2	

### Bar coating

The thin coating has a high friction coefficient and therefore an anti-slip protection. The permanent coating is an alternative to conventionally used anti-slip mats. The secugrip coating is inseparable from the wood.

# Fork coating

The design provides protection for the load and lifting device at very low retraction heights. The the secutex coating from peeling.

Тур	Coating [mm]	
secugrip 90	1-2	

Тур

```
Prüfzeugnis über Reibbeiwerte
Geprüft nach VDI 2700 Blatt 14
Prüfzeugnis über Reibbeiwerte
Geprüft nach VDI 2700 Blatt 14
                                                                          DEKRA
   Anordnung
Auflagefläche
                                                               siehe Foto
                                                                                          Ergebnis µ
                                                                                              0,69
                                                                                                0.65
                                                                            Gettwitz, 20.09.2016
```



# HGV usable area coating

fixed coating is inseparable from the fork prongs. A crossbeam at the tip of the fork prong prevents The secugrip 90 coating can be used to coat wood, metal or even adhesive film. This allows the customer to line individual surfaces and therefore prevents loads from slipping.

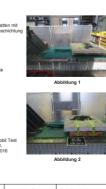
Coating

[mm]

2







siehe Foto	Ergebnis µ
Abbildung 1	0,74
Abbildung 2	0,74

Klettwitz, 20.09.2016 Ort, Datum dor \*

- DEKRA Automobil GmbH, Automobil Test Center -8 Klettwitz; Telefon (035754) 7344-500, Fax (035754) 7

# secugrip 90

Тур

# Friction coefficient (DEKRA)

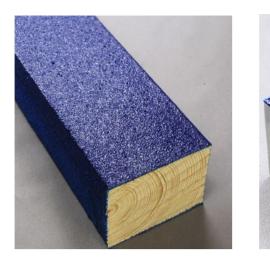
secuGrip 90 for Europool pallets 0.74  $\mu$ 

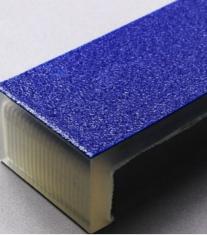
secuGrip 90 for Europool pallet cage 0.65 µ

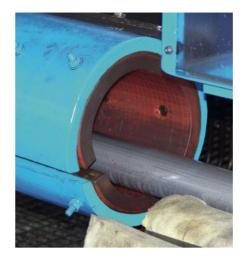
You can find the data for download at: http://www.secutex.com/ wp-content/uploads/2016/03/DE-KRA-Prüfzeugnis\_secugrip90.pdf

# SECUTEX-SOLUTIONS

# Special products secuGrip 75









# Extreme wear-resistance, high friction coefficient



Bar coating

The thin coating has a high friction coefficient and therefore an anti-slip protection. The permanent coating is an alternative to conventionally used anti-slip mats. The securip coating is inseparable from the wood.

# secuGrip 75 auf Polyurethan

Die Dünnbeschichtung kann auf Wunsch auch auf Polyurethan beschichtet werden. Dabei dient das Polyurethan auf der Unterseite zur Lärmreduzierung und die secuGrip-Beschichtung auf der Oberseite zur Erhöhung des Reibwertes. Die secuGrip-Beschichtung wird untrennbar mit dem Polyurethan verbunden.

Туре	Coating [mm]	
secuGrip 75	1-2	

Туре	Coating [mm]	
secuGrip 75	2-3	

Friction coefficients (DEKRA)

Condition: surface dry	
secuGrip 75 to Europool range	0,91 µ
secuGrip 75 zu to Europool grid box	0,73 µ
Friction coefficients (DEKRA)	
Condition: surface wet	

secuGrip 75 zu Europool range 0,6 µ

secuGrip 75 to Europool grid box  $0,4 \mu = 0,5 \mu$ 

Gepri	eugnis über Reibb üft nach VDI 2700 I		⊳	DEKRA
für Fin	ma.: SpanSet-sec	cutex GmbH		
1	Beschreibung d	er Reibpartner		
1.1	Auflagefläche			
1.1.1	Art	: MULTIPLEX Platte secuGrip-75 Bescl		
1.1.2		: secuGrip-75		A D
1.1.3	Zustand	: neu, trocken		9.11.6 *
1.2	Ladegut		the second second	and the family of
1.2.1	Art	: Europool-Palette	and the second second	Division and the local division of the
1.2.2			Description .	And and a second se
	Masse des Ladeg [kg]	-		Abbildung 1
1.2.4	Kontaktfläche (be Verwendung von [cm <sup>2</sup> ]			
2	Prüfbedingunge	n		-
2.1	Umgebungstemp [°C]	eratur : 23		
2.2	Ort und Datum de Prüfung	er : DEKRA Automobil Center Klettwitz, 12.10. – 17.10.201	17	Abbildung 2
3	Prüfung Ermittelte Gleitre	Center Klettwitz, 12.10. – 17.10.201	17	Abbildung 2
3	Prüfung	Center Klettwitz, 12.10. – 17.10.201	17	Abbildung 2 Ergebnis µ
3	Prüfung Ermittelte Gleitre Anordnung	Center Klettwitz, 12.10. – 17.10.201 elbbeiwerte	17	-
3	Prüfung Ermittelte Gleitm Anordnung Auflagefläche	Center Klettwitz, 12.10. – 17.10.201 eibbeiwerte Anordnung Ladegut	17 siehe Foto	Ergebnis µ
3 DiplI	Prüfung Ermittelte Gleitrn Anordnung Auflagefläche Iangs quer ig. (FH) Ulf Builing ipeziallist berechnete Gleitrebwert	Center Klettwitz, 12:10. – 17:10:201 elbbelwerte Anordnung Ladegut langs quer	17 siehe Foto Abbildung 1 Abbildung 2	- <u>Ergebnis µ</u> 0,91 0,95 2,21.11.2017 Штедлица 6325 іп



### Coating for pipe raising systems

The noise levels in pipe and rod raising systems can be very high. A chute lined with secutex pipe modules ensures that noise levels are reduced and that surfaces are protected.

The secutex material with inset perforated plates is particularly wear-resistant and cushions the movement of pipes and rods very well.

The cast sections are attached using drilled attachment holes. Segment sizes and joins are manufactured according to client requests.

### secutex-wiper

### Wipers for steel bars

In the production of pipes and steel bars, so-called wipers are used for cleaning. The wipers have a round or rectangular outer profile and an inner profile that matches the shape of the object to be cleaned. Normally, several wipers are mounted in series, whereby the pass-through openings are smaller than the profile. The bar is pushed through the elastomer plates at high velocity, and the rubbery material strips the surface free from grease and cleaning fluid residues.

### It is the edge that counts!

Just a like a car window wiper, it is the edge that counts. Normally, the wipers are stamped from sheet goods. During stamping, the elastomer becomes distorted; the inner edge is therefore not dimensionally stable and is at an angle. Only part of the edge wipes emulsions from the surfaces depends on the profiles. This edge is rapidly worn down; the cleaning action is then unsatisfactory.

### Streak-free cleaning

In collaboration with a renowned pipe manufacturer, secutex has developed a new wiper whose optimised wiper edge cleans a rough surface without leaving streaks. The secutex wipers are cast from moulds; the stamping process is done away with. The edge is perfectly formed and lies in complete contact with the pipes and steel bars passing through it.

### Long service life

Users report the excellent durability of the secutex wipers; premature wear and material decomposition have not been observed. Thanks to the excellent service life, set-up times and downtimes could be significantly reduced.

# For every size

secutex wipers can be produced in all required thicknesses and diameters.



### secutex-funnel

Funnels for pipes and bright steel

In the production of pipes and bright steel so-called funnels are used for threading in the production plants. In most cases funnels made of polyamide are used, but due to the material hardness and the sharp-edged pipe ends wear out very quickly.

### It depends on the material sphere

As an alternative, secutex offers polyurethane funnels for this purpose. In contrast to polyamide, these are softer from the material and therefore also more wear-resistant than sharp-edged pipe ends. This means longer service life for the customer as well as better surface protection for very sensitive materials.

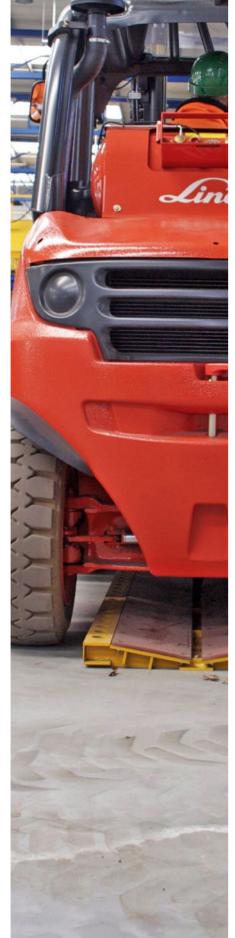
### For every size

secutex funnels can be produced in the required dimensions according to customer drawings.

# COILPROTECT

secutex-Coilprotect secutex-Coilmats







secutex wire coil mat

Mat with cross grooves

The proven secutex wire coil mat reliably prevents scratches and dents. The lightweight mat can be positioned quickly. Users especially rate the new roll-off stop. The individual wire rings hook firmly into the transverse grooves, the wire bundles no longer slip and an additional bundling is no longer necessary.

- Surface made from heat-resistant secutex heat
- Mounting holes
- Sloping head and tail pieces for forklift access.

Height [mm]	Width [mm]	Length [mm]	Coil-ø [mm]
 43	400	3.000*	bis 1600
54	400	3.000*	bis 1800

Figure: secutex coil mat made from secutex heat; heat-resistant to 140 °C

\*Up to a length of 5,000 mm upon request





### secutex coil mat

# Flexible mat made of secutex buffer pad

The light and mobile coil mat was designed for the storage of coils. It is convenient to use. Thus makeshift storage can be set up rapidly and flexibly or existing storage can be expanded in the event of bottlenecks.

# Available as an option

- Carrying handle and oil drainage channel
- Surface made from heat-resistant secutex heat
- buffer pad (up to 140 °C) - Mounting holes
- Sloping head and tail pieces for forklift access.

Height	Width	Length	Coil-ø
[mm]	[mm]	[mm]	[mm]
30	400	3.000*	800 - 1.400
43	400	3.000*	1.000-1.600
54	400	3.000*	1.200-1.800
65	500	3.000*	1.200-2.100

Height [mm]	Width [mm]	Length [mm]	Coil-ø [mm]
 206	1.225	1.000	1.200-2.400
 206	1.225	1.500	1.200-2.400
 206	1.225	2.000	1.200-2.400
 206	1.225	2.500	1.200-2.400
 206	1.225	3.000	1.200-2.400

Grid of the marker poles middle/middle: 125mm

### Available as an option

- Oil drainage channel
- buffer pad (up to 150°C)

# High-profile coil rack

Coilprotect Altus

High-profile secutec coil cradle for long-term storage of coils of various sizes. This coil rack can only be loaded with a coil hook or coil tongs.

# Available as an option

- Buffer pad pad made from heat-resistant secutex heat buffer pad - Coated supporting rods - Trolley for supporting rods

- End frame for diagonal and vertical storage

# Coilprotect Semi

# Low-profile coil rack

Low-profile secutec coil cradle for long-term storage of coils of all sizes. The coil cradle may be loaded using coil hook/coil tongs as well as with a forklift truck.

# Available as an option

- Buffer pad pad made from heat-resistant secutex heat buffer pad
- Coated supporting rods
- Trolley for supporting rods
- End frame for diagonal and vertical storage

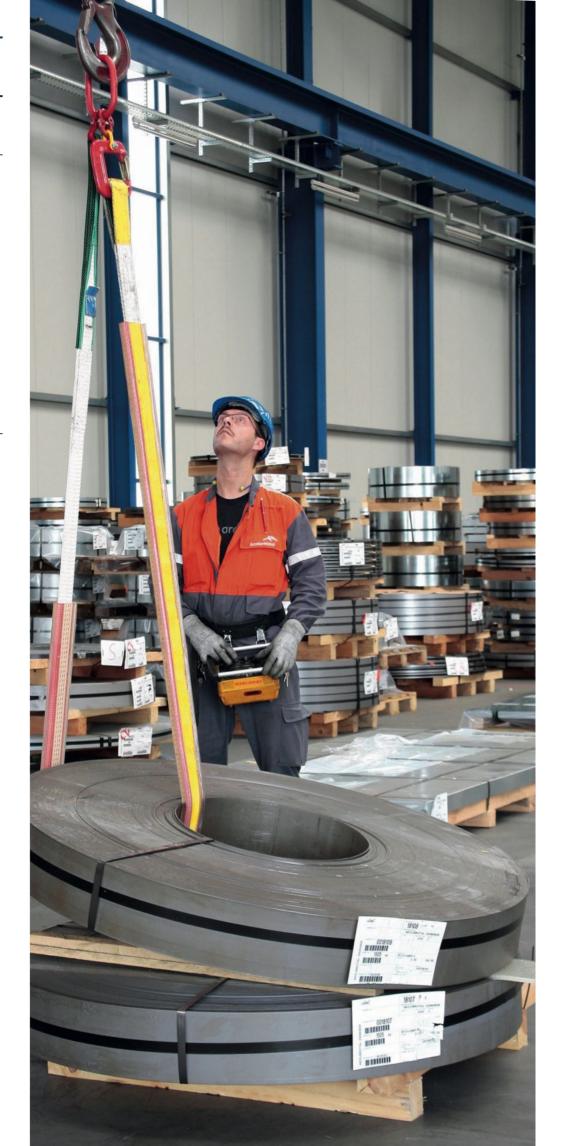
2	Height [mm]	Width [mm]	Length [mm]	Coil-ø [mm]
	80	675	1.000	800 - 2.000
	80	675	1.500	800 - 2.000
	80	675	2.000	800 - 2.000
	80	675	2.500	800 - 2.000
	80	675	3.000	800 - 2.000

Grid of the marker poles middle/middle: 100 mm

# **SPECIAL PRODUCTS**

# Coil-Handling

For careful coil handling







### secutex turning mat

50

1.000

3.000

# Careful and controlled turning

When rolling off a load over the floor, the heavy load can slip uncontrollably on the smooth warehouse floor. There is considerable risk of accidents. Expensive workpieces can be damaged under their own weight and may require timeconsuming reprocessing. secutex turning mats (see figure above) are completely slip-resistant. The turning manoeuvre can be performed safely and smoothly.

# Slit strip lifting sling

### The problem

The erection of stacked coils on the stack is not permitted! Therefore, the first choice for erecting split coil packages delivered lying flat is a coil turner. However, a fixed facility for turning narrow coils is not always available. Therefore, we offer a solution that may be brought into operation, after prior and thorough training of the slinger.

### The solution

An end loop of secutex lifting slings for slit strips is flat and can easily be pushed into the gap between the slit strips. The flat end loop is then simply hung over the forged coil hook. The of the coil. During lifting the lifting sling moves freely within the protective tubing, while the latter remains fixed against the load. Therefore, hardly any wear.

The turning of stacked coils on the stack is liable to cause accidents, since the slit strip can slip over the bottom edge during erection. Therefore, as part of the kit you will always receive a slipresistant secutex turning mat (above) which is simply placed under the tipping edge. A positive side-effect: the windings of the underlying coil are not damaged during the turning procedure.

Thickness [mm]	Width max. [mm]	Length max. [mm]	Thickness [mm]	Width [mm]	Length [mm]	Internal Ø [mm]	External Ø [mm]	Coil internal Ø [mm]	Length max. [mm]
20	1.000	3.000	10	200	300	390	490	508	2.000
30	1.000	3.000				490	590	608	2.000



protective tubing is positioned at the sharp edges there is no movement and at the sharp edges and

# Coiler mandrel sheath

Again and again, coils with a larger internal diameter than expected have to be processed on coilers. Here the secutex coiler sheath offers a simple and flexible solution to the problem.

### Enlargement of the internal diameter

The handy secutex coiler sheath is simply pushed onto the coil mandrel and enlarges the radius to the required size. The time-consuming assembly of subcomponents is no longer necessary.

### **Prevention of dents**

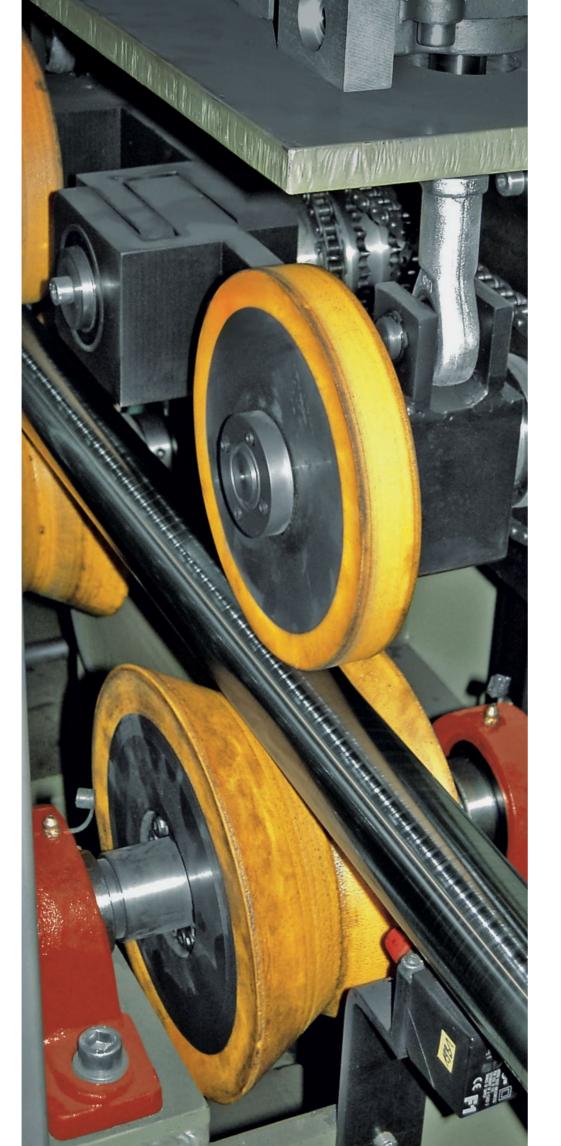
Thanks to the high friction of the secutex material, the coil cannot slip and, in some cases, the contact pressure can be significantly reduced. The typical impressions in the initial winding layers are prevented and material wastage is significantly reduced.

The secutex material is extremely wear-resistant and, unlike standard rubber, it is also oil-resistant. The insertion tip helps thread the coils.

# **SECUROLL**

Technical specifications rollers with replaceable core

The special coating for rollers and cylinders







secutex-securoll

With securoll secutex offers a specially developed coating for cylinders and rolls, which is cast in form or applied directly onto the roller core. During product development the vast experience of secutex with all types of coatings was introduced.

secutex supplies a wide selection of securoll for almost any application. Material hardnesses of 55°-90° Shore are supplied. The innovative process ensures high precision in the coating with very low tolerances as well as optimum and long-term bonding between the cylinder/roller core and the securoll material. This ensures that the securoll-coated cylinders and rollers have a a high degree of mechanical strength and wear resistance.

Available as an option - SP-sleeve for hosting

The securoll rolls have an easily-assembled, exchangeable steel core consisting of two side plates and the required central axis.

The exchangeable cores are cast separately from the extremely wear-resistant and tear-resistant secutex material. The two side plates and the central axis are put together with the secutex exchangeable core and bolted together.

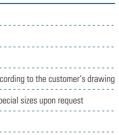
We can provide any size and any shape without any problems. In the unique mould produced, required secutex replacement cores can also be produced within a very short time.

### **Technical execution for rolls**

surface	smooth	polished	fabric		
surface hardness	55° Shore A	75° Shore A	90° Shore A		
Inserts	without insert	with perforated plate	9		
coating form	cylindrical	crowned	conical	acco	
Sizes	Length: 1800 mm	ø: 350 mm Strength: from 3 mm		spe	
Roll core	available upon request				
Sizes	Length: 1800 mm	ø: 350 mm Strength:			



### secutex rollers with exchangeable core



### secutex wipers

### Wipers for steel bars

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Your SpanSet secutex dealership

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