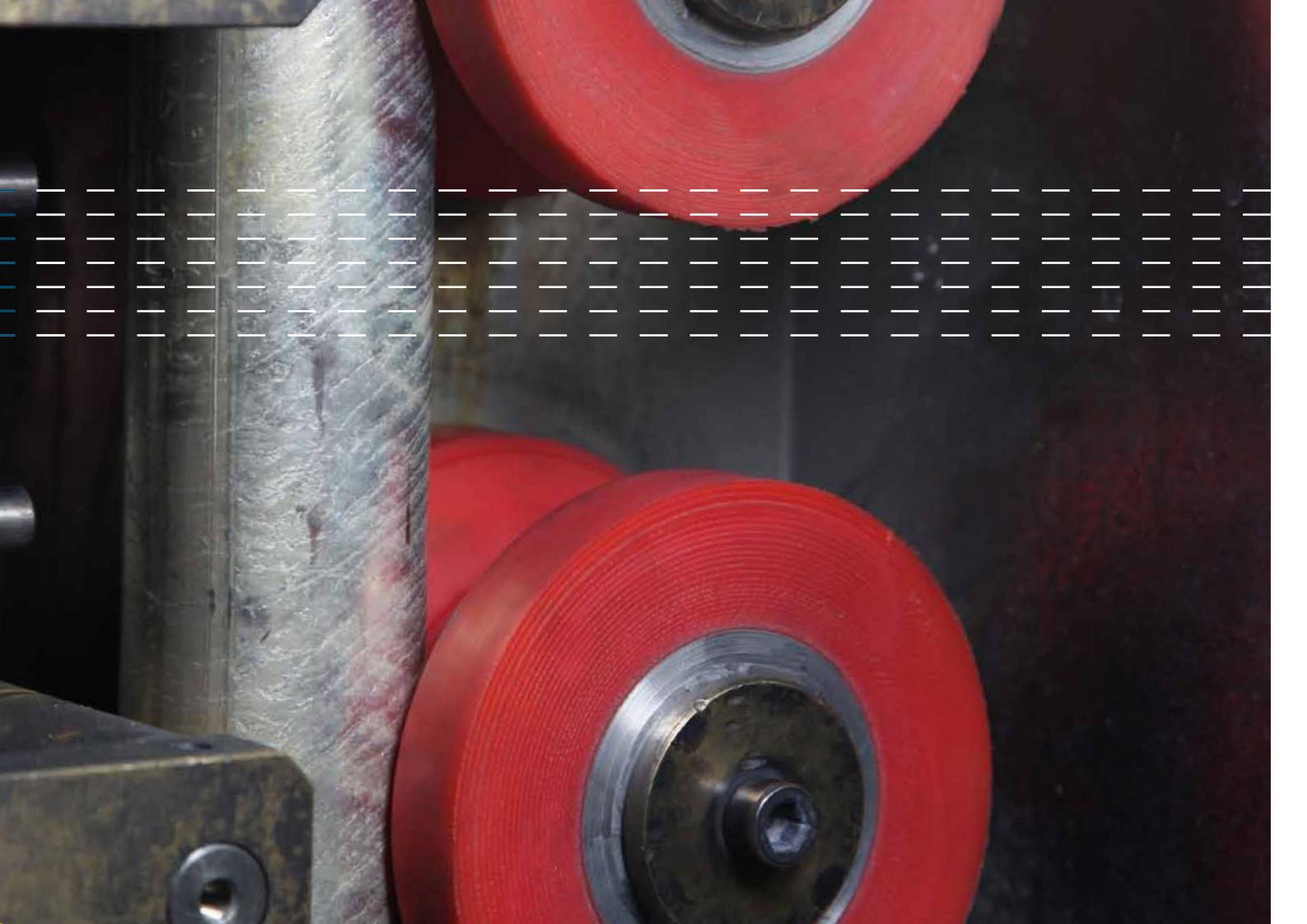




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Regrinding, repainting and remachining: The flexible, but also durable, secutex - buffer pad provides reliable protection from expensive damage to your high-value goods. Often the solution is paramount. Thanks to the integrated perforated plate, secutex - buffer pad can simply be bolted or welded.

secutex is a highly wear- resistant polyurethane, which was developed 30 years ago for lifting sharp-edged components. In the years that followed, new solutions for materials protection and noise reduction were regularly constructed. Thus, today almostall bricks in Europe are moved using secutex protective coatings. secutex protection is almost the industry standard for the lifting and storage of sharp-edged metal sheets.

For us, health and safety at work is even more important than the prevention of damage to materials. Our expert advisers can present a number of innovative solutions to you whereby, using secutex - buffer pad, noise is prevented directly at source. And noise that is not produced does not require expensive sound insulation.

New solutions can only be developed by working in close collaboration with our customers. We have a supplier near you, and our experienced advisers will be pleased to provide you with information on the myriad possibilities of secutex - buffer pad.

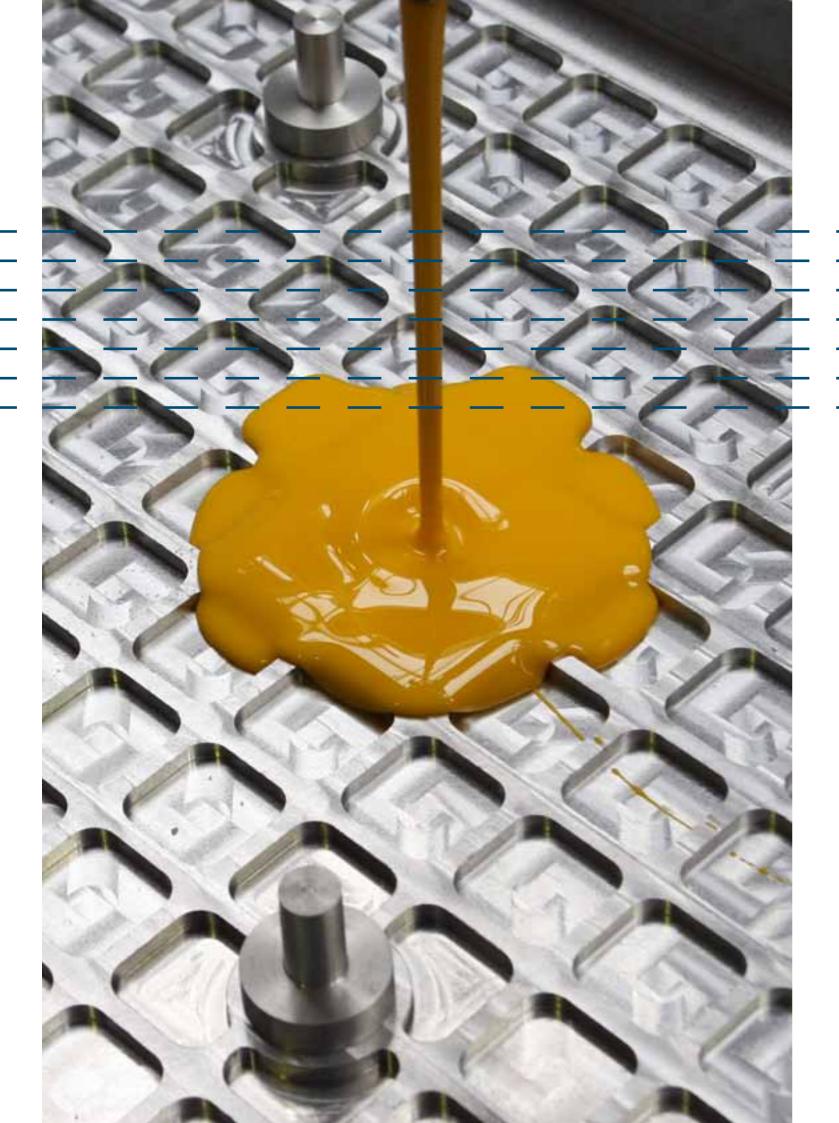


02.1



secutex - buffer pad

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secutex - buffer pad Special properties and highly versatile.

A significant proportion of a product's total costs are attributable to damage resulting from a lack of buffer pad. The principal causes of this are carelessness, negligence and improper handling. This represents avoidable damage to goods and stock. However, staff absenteeism due to accident or noise-induced hearing loss is a cost factor that is easily overlooked; but which significantly reduces profits. secutex will enable you to reduce unnecessary costs and remove sources of danger.

The advantages

- Safety at work for the user
- Reliable workflow
- Secure handling speeds up workflow
- Less materials damage
- Guaranteed compliance with statutory requirements

secutex is an excellent polyurethane elastomer

with a particularly advantageous combination of physical and chemical properties.

High structural strength

secutex offers extremely high tensile strength compared to other chemical materials. This enables the secutex material to be stretched to 500% of its original length without breaking.

High flexibility

secutex offers considerably greater flexibility in comparison to conventional rubber. secutex retains its flexibility even under extreme temperature fluctuations.

Extreme wear resistance

secutex is virtually indestructible. In wet wear resistance tests secutex performed better than many metals.

Modes of action

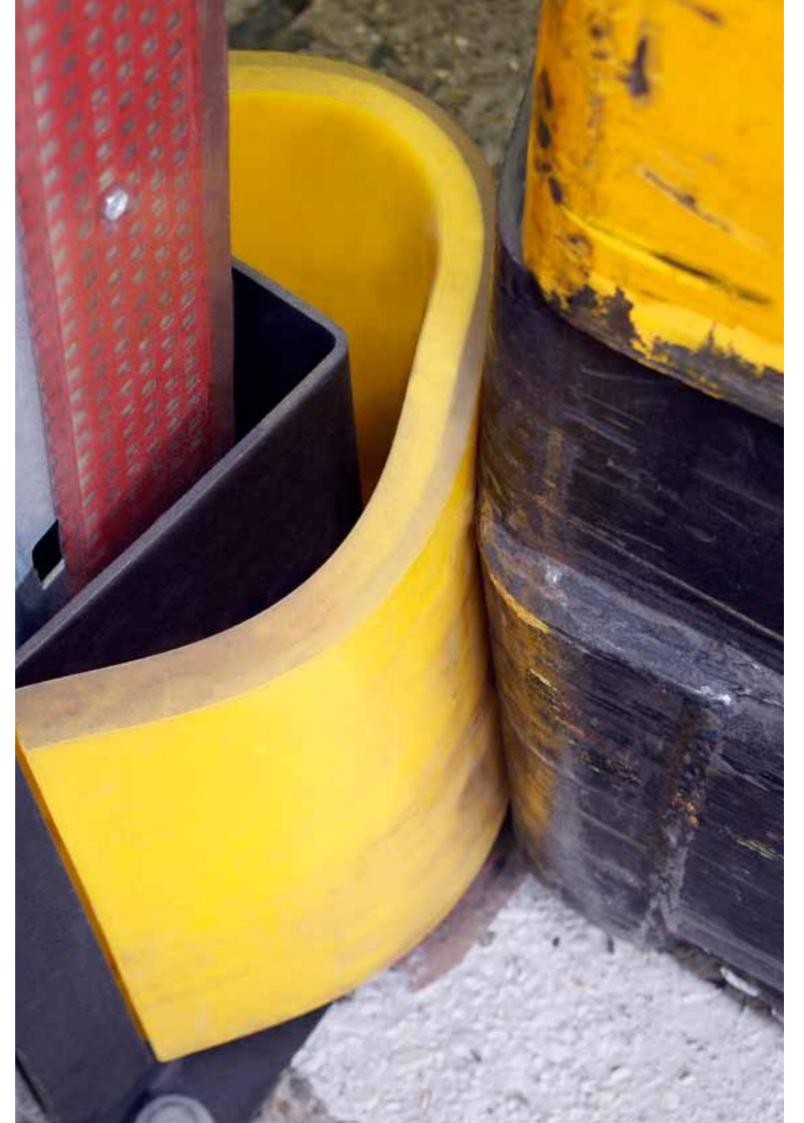
The modes of action

Damping effect

Where forces collide, materials are often unintentionally damaged. Impact damage to goods and stock often occurs due to carelessness, negligence, recklessness, improper handling or a lack of protection. secutex - buffer pad has a damping effect everywhere where products can be damaged under their own weight or during handling. In addition, foam coatings and hollow sections, which deform under loading, increase the damping effect, such as, for example, in secutex - Soft, secutex - SoftPad and secutex - Hollow Profile.

Anti-slip effect

secutex prevents loads from slipping and slipping off during transport. In tests, secutex scored higher than all comparable materials. secutex not only meets the standard, it exceeds the friction coefficient values standard currently in force. For wet or oily surfaces we recommend secutex with textured surfaces. Direct material contact is thereby re-established.



Noise-reducing effect

Around 60% of all occupational illnesses can be attributed to noise. Even short peaks above 140 db or more sustained noise of 70 db cam cause long-term damage to hearing. secutex - buffer pad dampens the impact of falling materials and other sources of noise at contacting surfaces. This prevents noise from being produced in the first place. The expensive insulation of equipment is no longer necessary.

Long-term effect

secutex - buffer pad is extremely resistant to abrasion. Extreme cutting resistance ensures extra-long service lives. With high pressure loading and flexing we recommend the use of harder materials. secutex combined with fabric or fibre glass reinforcement exhibits an even greater wear resistance than secutex without reinforcement.

Figure: secutex - SAS-E Collision Protection

Types of buffer pad

The buffer pad types

secutex buffer pad

A versatile all-rounder

secutex - buffer pad is a polyurethane elastomer with special physical, chemical and mechanical properties and is the type of buffer pad that is used throughout the majority of the product range. Buffer pad products are used in industry as noise and material protection in places, where products and loads may be damaged under their own weight or during processing steps.

Precise mouldings

secutex - buffer pad can be made into virtually any shape. The in-house design and CNC-controlled mouldmaking, along with our application engineers, will find the right solution.

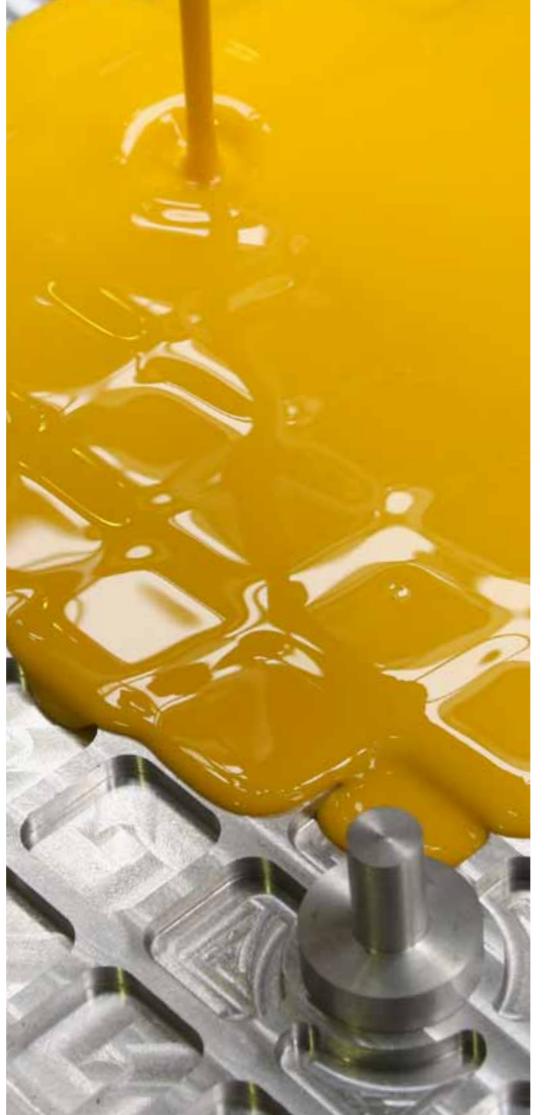
Efficiently reproducible

Buffer pad mouldings can be manufactured and reproduced quickly and cost-effectively. The manufacturing process offers many advantages. This eliminates the exactly-reproducible drilling of the holes that are used for mounting. Bolts or other components are simply included in the casting (see figure above).

Optimally matched

Available in different degrees of hardness, the damping moment of the buffer pad can be optimally matched to the surface characteristics of the product.

If the various types of buffer pad are combined, their product characteristics add up to new products that often enable alternative means of processing - a competitive advantage for many of our customers.



secutex Heat

Heat-resistant buffer pad

For hot processing.

Non-ferrous metals, such as gold, copper or brass, get hot during processing and have a sensitive surface. Rollers and cylinders coated with secutex Heat protect bar stock during production; abrasion and run marks are reliably avoided.

Operating temperature up to 150°C

Apart from the positive mechanical and chemical properties, secutex Heat is an elastomer material for operating temperatures up to a maximum of 150°C.

Operating temperature up to 180°C

As an option, "Heat" can be finished with an aramide fibre surface. The operating temperature thereby even increases to a maximum of 180°C.

secutex Soft and secutex SoftPad

Buffer pad with a high damping value

Foam with varying degrees of hardness

secutex Soft is in itself stable, yet acts as a damping foam available in different foam hardnesses. The open-pored material is machined along with secutex buffer pad. Thus buffer pad components are produced that are easy to mount and are particularly wear-resistant, without sacrificing their high damping value.

Foam core with closed surface

The open-pored foam core of secutex SoftPad is covered with a closed outer skin. This prevents fluids or dirt particles from entering whilst the material possesses a very high damping value. It flexibly adapts to the contour of the load.

Soft on the inside, robust on the outside

secutex Soft and secutex SoftPad can be produced as a moulding (e.g. for boat supports and bearing surfaces for rotor blades). Mounting holes and threaded bolts are included directly in the casting - as is standard for buffer pad. The supplied components can then be mounted immediately.

Technical data and material samples

We are happy to provide you with technical data as well as material samples for you to experiment with at your company. Please contact us.

Figure: CNC-controlled mouldmaking brings about the right solution.

Machining

Buffer pad may be easily machined

Cutting and sawing

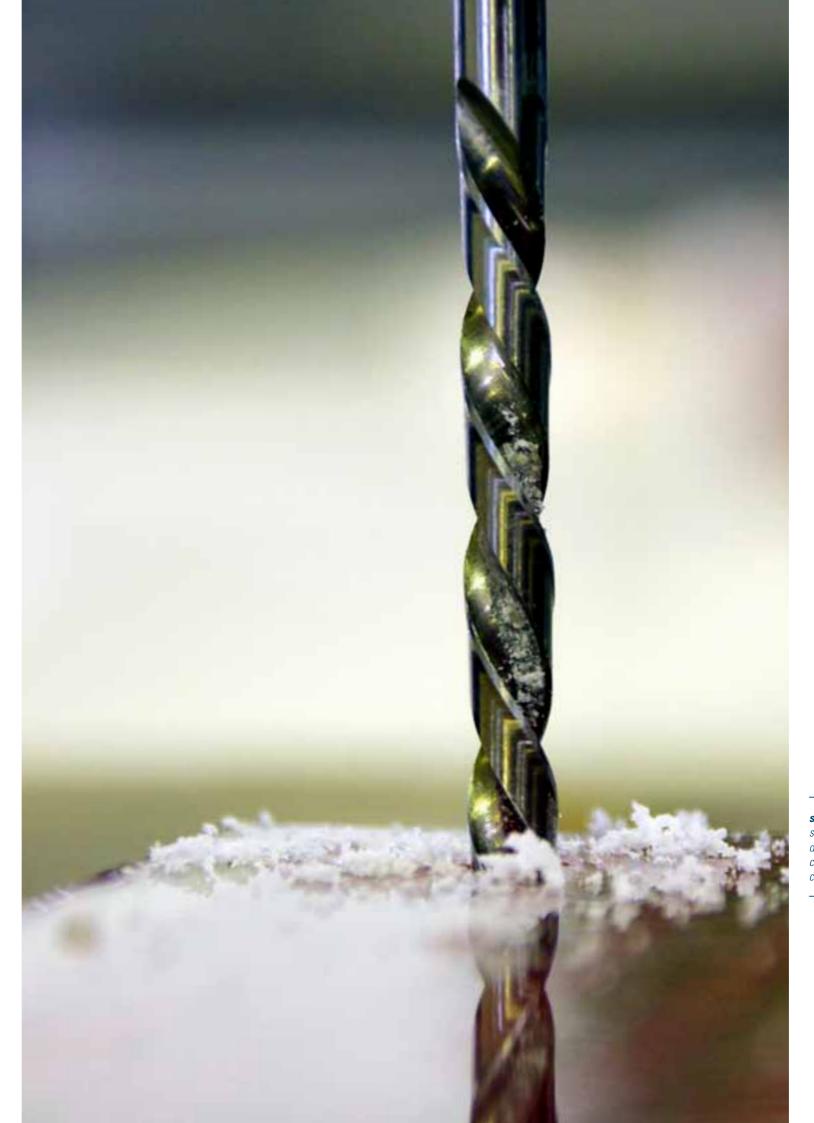
The secutex material may be sawn using a conventional band saw. The material will attempt to resist the cutting tool. Use as low a wedge angle as possible and, if necessary, adjust the cutting speed.

Milling

Use commercial milling cutters with low numbers of teeth. Peripheral velocity of about 200 to 400 m/min; clearance angle a 10° and rake angle y 25°. The use of a drilling emulsion is recommended for cooling and surface optimisation.

Turning

This may be done using commercial SS turning chisels (tool angle = 12° ; $\beta = 53^\circ$; $y = 25^\circ$). Cutting speed approx. 300 to 500 m/min for hardnesses < 80 Shore A and 100 to 200 m/min for hardnesses < 90 Shore A. Feed rate of approx. 0.1 - 0.2 mm/rev. The use of drilling emulsions is recommended for cooling and surface optimisation. The harder the secutex material, the better the surface finish. A belt grinder is recommended for regrinding.



Drilling

No special tools are required. Normal wood or metal drills are adequate. Cutting speed around 40 m/min; feed rate around 0.01 to 0.03 mm/rev. At low Shore hardnesses, secutex can expand. Therefore, the hole can end up being up to 5% smaller.

Grinding and roughening

secutex can be machined using a belt grinder (normal grain or with a ceramic bond). Important! Grinding speed approx. 30 to 50 m/sec.

secutex-Service: During production, holes, stepped holes and threads are incorporated during casting in accordance with customer specifications and exact measurements. Stamping can also be performed in-house.

Different surfaces

Buffer pad with various surfaces

It is the surface that counts!

secutex - buffer pad can be manufactured with various surface finishes. This is important for applications that are affected by water, oil or ice.



Smooth

This surface is used for secutex - buffer pad applications where there is no water or oil between the load and the buffer pad.
When dry, the smooth surface is slip-resistant.



Ground

The surface is slightly roughened. It is used where the buffer pad only comes into contact with fluids. The rough surface remains slip-resistant.



Fabric

In the case of fabric, the surface of the buffer pad is very rough. This is important if it continuously comes into contact with oil and water. The high degree of roughness ensures a durable non-slip finish.



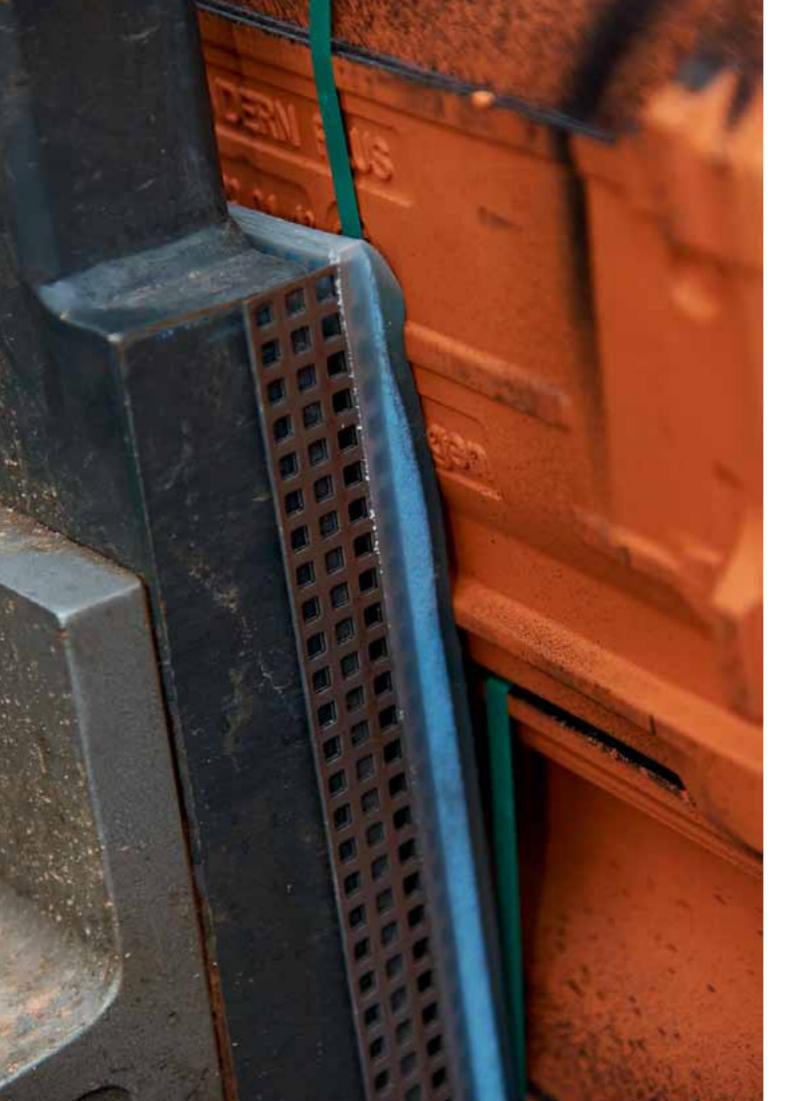
Pyramids

Buffer pad with this surface is used predominantly for anti-slip protection on flooring.

Figure: secutex - Buffer pad with perforated plate and pyramid surface.

Designs

Buffer pad designs overview



Buffer pad without perforated sheet

secutex - buffer pad without perforated plate reinforcement may be perfectly adapted to the area of application (e.g. as a moulding or tile). The material provides maximum flexibility and can readily be bonded wherever drilling or riveting is not possible.

Buffer pad with fabric insert

The fabric insert supports the stability without compromising the flexibility of secutex - buffer pad. At the same time, the fabric prevents stretching in the longitudinal or transverse directions and remains substantially dimensionally stable even at sharp edges. secutex - buffer pad with fabric insert may be glued as per instructions or attached by means of large-surface metal disks or flat bars. Internal fibreglass reinforcement increases robustness even further.

Buffer pad with perforated plate insert

Perforated plate reinforcement in secutex buffer pad prevents longitudinal and transverse flexing of the material. Moreover, the hole matrix enables the flexible positioning of bolts, rivets or spot welds.

Figure: secutex - Soft for fork lift truck fork shanks prevents damage when transporting roofing tiles

Designs







02.1 BUFFER PAD

Designs

Technical specifications SPL and SP

SPL-F

For bolting and riveting

secutex buffer pad with internal perforated plate can be bolted and riveted in various ways. Thus you can achieve universal buffer pad at the drop of a hat.

The advantages

- The perforated plate insert prevents longitudinal and transverse expansion.
- Simple attachment using bolts or rivets

Examples

- Drip trays and tin boxes
- Storage racks
- Coil hooks

PUR options

- Fork lift trucks
- Corner protection, wall and surface protection

Surface hardness [Shore A]

secutex normal	75°
secutex yellow	55° 75° 90°
Perforated plate options	
Perforated plate	
With sheet steel base	
Heavy-load design	
Stainless steel	

SPL-F

For welding

Often welding is the easiest and quickest means of attachment. The various overlapping perforated plate designs enable a wide range of applications.

The advantages

- Simply weld onto the workpiece No repeated precision drilling
- No holes in the secutex buffer pad material

Examples

- Drip trays and tin boxes Ramp protection
- Lifting trucks
- Fork lift and fork protection
- Supporting column protection

CD E	
5P-F	

For bonding

When bolting or welding is not possible, buffer pad may be bonded using secutex special adhesive.

The advantages

- May be used (almost) everywhere by bonding - No drilling or welding

Examples

- Cold stores
- Painted, veneered walls and surfaces-Steel constructions

PUR options	Surface hardness	
	[Shore A]	
secutex normal	75°	
secutex yellow	55° 75° 90°	

PUR options	Surface hardness		
	[Shore A]		
secutex normal	75°		
secutex yellow	55° 75° 90°		

Perforated plate options

Perforated plate	
Overlapping, angled downwards at 90°	
Heavy-load design	
Stainless steel	

Fabric options

Without reinforcement	
With fabric reinforcement [SPG-F]	
With fibreglass reinforcement [SPG-F-	·F1

Designs







Designs

02.1 BUFFER PAD

Technical specifications Soft

secutex soft is inherently stable yet possesses damping activity. The foam's flexible damping layer is especially suitable for fragile goods and items with uneven surfaces, because it moulds itself to the contours of the surface according to the load. Once the load is removed the foam immediately returns back to its original shape.

Soft

Buffer pad with damping activity

The advantages

- Especially suitable for fragile goods Impact and damping layer optimally tailored for use
- High noise/sound reduction

Examples

- Grab in the brick industry
- Stop profiles for the furniture industry
- Stop profiles for the pipeline industry
- Fork shank protection for the brick industry

Soft Powerflex

Buffer pad with damping activity

When secutex soft is covered with a Powerflex coating, this prevents the penetration of dirt particles and liquids into the foam. In addition, it protects the open-pored material from abrasion, without compromising the elastic properties.

The advantages

- Especially suitable for fragile goods
- High noise/sound reduction
- Simple attachment using bolts or rivets

Examples

- Grabs in the brick and ceramics industry-Stop profiles for the furniture industry

SoftPad

Foam core with closed surface

Unlike secutex soft, SoftPad forms a completely closed outer skin, which protects the material from all sides from the penetration of liquids and dirt.

The advantages

- Fluids and dirt are unable to penetrate
- Optimum impact and damping layer
- High noise/sound reduction

Examples

- Seats for transport frames
- Boat supports
- Bearing surfaces for rotor blades

PUR options	Foam hardness	Foam thickness	
		[mm]	
Green	1	5 10 15 20	
Blue	2	5 10 15 20	
Yellow	3	10 I 20	

Options

With perforated plate insert	
Without perforated plate insert	

PUR options	Foam hardness	Foam thickness
Green	1	5 10 15 20
Blue	2	5 10 15 20
Yellow	3	10 I 20

Without perforated plate insert

Options	Options
With perforated plate insert	With perforated
	

secufoam-Varianten	Oberflächenhärte
	[Shore A]

The desired dimensions and foam hardnesses are matched to the product's characteristics.

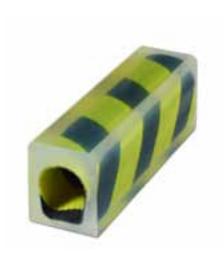
With perforated plate insert	
Without perforated plate insert	
Moulded components	111

Special profiles









secutex special profiles

secutex special profiles offer a particularly high Crumple zone due to their hollow cavities. The particularly robust secutex buffer pad pushes the profile back into its original shape after loading.

For example, applications for secutex special profiles include ramp fenders and buffer pad. They are particularly preferable here because they allow a controlled approach to the loading ramp.

SPL-HP

Buffer pad with hollow profiles

The robust design dampens noise during impact and protects the fragile goods.

The advantages

- Very impact-absorbing
- Extremely noise-absorbing
- Excellent abrasion resistance

Examples

- Stop profiles for the pipeline industry
- Bumpers for forklift trucks
- Ramp protection

Standard length

- Corner and post protection
- Pedestal protection

SPL-W

Angled buffer pad

Angled secutex buffer pad with internal perforated plates are mounted when the protection also needs to go round the corner. The buffer pad can be produced with equal or unequal leg length.

The advantages

- Optimum corner protection
- Easy fixing with bolts or rivets

Examples

- Corner and post protection
- Supporting column protection
- Protection of shelving supports

SPL-HR

Semicircular buffer pad

Semicircular secutex buffer pad is suitable for use with round loads that are machined at the plant. The internal perforated plate prevents longitudinal and transverse extension and is suitable for bolting.

The advantages

- Protection of fragile goods
- Simple mounting using bolts or rivets

Examples

- Slipways for pipes
- Coil and wire coil racks
- Table trolleys

SPG-RF

Robust ramp protection

secutex ramp protection with hollow cavity profile and fabric insert serves as a flexible buffer. The angled hollow cavity absorbs the impact energy and thereby protects against damage.

By default, the secutex ramp fender is finished with a yellow and black fabric insert.

The advantages

- Good damping
- High elasticity
- Long service life
- Bolting is done through the hollow cavity

Examples

- Loading ramps
- Pedestal protection

Standard length	Leg thickness	Leg length
[mm]	[mm]	[mm]
3.000	10 I 20	50 75 100 150 200

m]	[mm]	[mm]	[mm]
		50 75 100 150 200	3.000

[mm]
30 40 50 60 70 80 90 100 120

Standard length	Profile heigh
[mm]	[mm]
2.900	100

Options

[mm]

3.000

Standard with perforated plate insert	
Without perforated plate insert	

Number of

holes

1-5

Profile height

[mm]

40 | 50 | 60 | 70

Options

Standard with perforated plate insert	
Without perforated plate insert	

Standard with perforated plate inser	t
Without perforated plate insert	

Standard with perforated plate insert	
Without perforated plate insert	

Technical data

Technical data "Chemicals"

Able to withstand chemicals

secutex is very resistant to most common chemicals. This is demonstrated by the 200-hour test at 20°C. Short-term wetting is completely

insignificant. If secutex is to be exposed to other chemicals, we recommend prior testing.

Hardness Shore A	DIN	Decrease in mechanical values		
[Tolerance ± 5°]	[%]	[%]		
Formic acid	2 5 10	0-5 5-15 5-15		
Ammonia	5	0-5		
Boric acid	4	0-5		
Bleach	3	0-5		
Acetic acid	2 5 10	0-5 5-15 5-15		
Tannic acid solution	20	0-5		
Sodium chloride solution	10	0-5		
Linoleic acid	0-5			
Lactic acid	45	5-15		
Caustic soda	10 40	5-15 5-15		
Phosphoric acid	25 50	5-15 5-15		
Hydrochloric acid		10 0-5		
Sulphuric acid	10 25	0-5 5-15		
Soda solution		20 5-15		
Hydrogen peroxide	10	0-5		
Sugar solution	30	0-5		

Long service life

secutex yellow with hydrolysis stabiliser can be exposed to all weathers. If secutex is to be

used in safety-related areas, then agreement is required from the manufacturer.

Technical data "Loading"

02.1 BUFFER PAD

Technical data

Hardness Shore A	secutex	secutex yellow	secutex yellow	secutex yellow	Norm
[Tolerance ± 5°]	75°	55°	75°	90°	
Resistant to hydrolysis	No	Yes	Yes	Yes	
Density	1,22 g/cm ³	1,21 g/cm ³	1,22 g/cm ³	1,23 g/cm ³	DIN 53505
Stress					
100% expansion	6,5 N/mm ²	1,15 N/mm ²	3,32 N/mm ²	5,25 N/mm ²	DIN 53504
300 % expansion	9,5 N/mm²	1,65 N/mm²	5,25 N/mm²	8,29 N/mm ²	DIN 53504
Breaking stress	37,5 N/mm ²	19,5 N/mm²	34,2 N/mm ²	38,5 N/mm ²	DIN 53504
Elongation at break	500 %	640 %	475 %	470 %	DIN 53504
Tear growth resistance	27 N/mm ²	15,8 N/mm ²	35,0 N/mm ²	55,2 N/mm ²	DIN 53515
Rebound elasticity	40 %	61,5 %	40,4 %	30,4 %	DIN 53515
Abrasion	50 mg	21 mg	35 mg	36 mg	DIN 53516
Compression set					
72 h at 23°C + 25% compression	11,40 %	55,1 %	9,1 %	41,6 %	DIN 53517
24 h at 70°C + 25% compression	29,40 %	19,9 %	8,9 %	10,0 %	DIN 53517
Operating temperature*	40°C bis 100°C	-20°C bis 80°C	-20°C bis 80°C	-20°C bis 80°C	DIN 53457
Surface resistance	10 ¹⁰ -10 ¹³	DIN 53482			
Volume resistance10 ¹¹ -10 ¹⁴	1011-1014	1011-1014	1011-1014	DIN 53482	
Mould shrinkage1-2%	1-2%	1-2%	1-2 %		

[*With the exception of the heat-resistant secutex-Heat buffer pad, decomposition at temperatures above 150 °C, no melting]

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Enquiry/order form for SPL-F for bolting and welding

SPL-F for bolting and welding

*Thickness at least 10 mm

Maximum width 1000 mm

Maximum length 3000 mm

Company:			
Street:			
Town, Post Code:			
Contact:			
Department:			
Tel.:	Fax:		
Email:			
Confirmation by \square Em	ail □ Letter □ Email and letter		
☐ for bolting/riveting	•		
Dimensions	[mm] PUR options	Surface	
Thickness*:	55° Shore A Yellow	Standard	
Width*:	75° Shore A-Transparent	Rough	
Length*:	90° Shore A Yellow	Fabric	
	90° Shore A Heat	Pyramids	
Perforated plate	Perforated plate colour	Optional	[mm]
Standard 2mm	Standard red	Sides folded at right angles:	
Heavy load 5mm	☐ Black and yellow	Sides overhanging:	
Stainless steel 2mm	Special RAL colour:		
☐ With steel underlay			

02.1	BU	IFFER	PAD

Enquiry/order form for SP-F for bonding

Department: _				
Tel.:			Fax:	
Email:				
Confirmation	by [Email Letter	Email and letter	
Dimensions	[mm]	PUR options	Surface	Reinforcement
Thickness*:		55° Shore A Yellow	Standard	☐ Without reinforcement
Width*:		75° Shore A Transparent	Rough	With fabric reinforcement (SPG-F)
Length*:		90° Shore A Yellow	Fabric	With fibreglass reinforcement (SPG-F-F)
		90° Shore A Heat	Pyramids	
Quantity:				
Dimensions	[mm]	PUR options	Surface	Reinforcement
Thickness*:		55° Shore A Yellow	Standard	Without reinforcement
Width*:		75° Shore A Transparent	Rough	With fabric reinforcement (SPG-F)
Length*:		90° Shore A Yellow	☐ Fabric	With fibreglass reinforcement (SPG-F-F)
		90° Shore A Heat	Pyramides	

SP-F for bonding



*Thickness at least 10 mm Maximum width 1000 mm Maximum length 5000 mm

Quantity:

Quantity:

Company:

Contact:

Town, Post Code:

02.1 BUFFER P	PAD							02.1 PRALL	SCHUTZ
SPL soft enquiry	y/order form								blatt "Winkel SPL-W"
		Company:			Company:				
		Street:			Street:				
		Town, Post Code:_			Town, Post Code:				
		Contact:			Contact:				
		Department:			Department:				
		Tel.:	Fax:		Tel.:	Fax:			
		Email:			Email:				
		Confirmation by	☐ Email ☐ Letter ☐ Email and letter		Confirmation by	Confirmation by			
SPL-Soft		Dimensions	[mm] PUR options	Options	Abmessung	[mm] PUR-Variante	Ausführung	Winkel S	SPL-W
		Thickness*:	Foam hardness 1 - green possible foam thickness: 5 10 15 20	With perforated plate insert	Dicke:	55° Shore A-Gelb	Standard		
			Foam hardness 2 - blue	☐ Without perforated plate insert	Schenkellänge A:	75° Shore A-Transparent	Schliff		
		Width*:	possible foam thickness: 5 10 15 20	With 2 mm Powerflex	Schenkellänge B:	90° Shore A-Gelb	Starkschliff		
		Length*:	Foam hardness 3 – yellow possible foam thickness: 10 I 20	With Velcro	Länge:	90° Shore A-Heat (hitzebeständig)	Pyramide		
		Quantity:	possible toant uncaress. To 120		Stückzahl:				
		Dimensions	[mm] PUR options	Options	Abmessung	[mm] PUR-Variante	Ausführung		
		Thickness*:	Foam hardness 1 - green	With perforated plate insert	Dicke:	55° Shore A-Gelb	Standard		
			possible foam thickness: 5 10 15 20	Without perforated plate insert	Schenkellänge A:		Standard Schliff		
		Width*:	possible foam thickness: 5 10 15 20	With 2 mm Powerflex	Schenkellänge A: Schenkellänge B:	75° Shore A-Transparent	Starkschliff		
	Thickness at least 15 mm	Length:	Foam hardness 3 – yellow possible foam thickness: 10 I 20	With Velcro	Länge:	90° Shore A-Heat (hitzebeständig)	Pyramide		
	Maximum width 1000 mm Maximum length 3000 mm	Quantity:	possible fourth ununiteds. To 120		Stückzahl:	30 Shole Afficat (hitzebestallulg)	yrainiue	<u> </u>	Dicke mindestens 10 mm Schenkellänge min. 30 m

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Hohlprofil SPL-HP

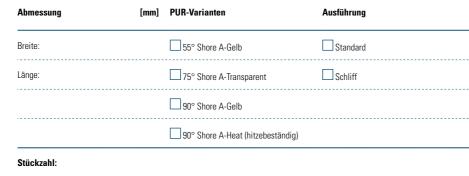
Halbrund SPL-HR

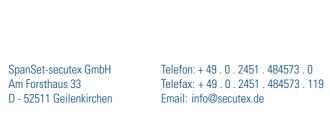
Anfragehilfsblatt "Hohlprofil SPL-HP" Anfragehilfsblatt "Halbrund SPL-HR"

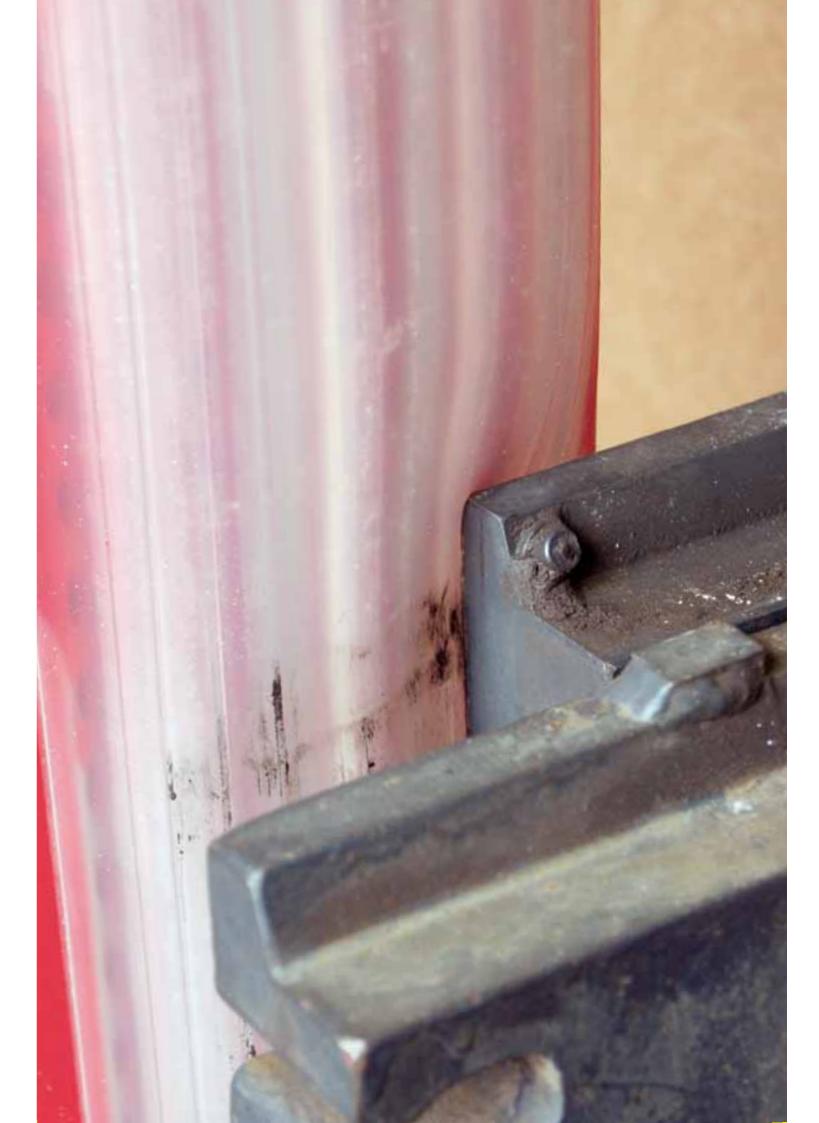
Company:			
Street:			
Town, Post Code:			
Contact:			
Department:			
Tel.:		Fax:	
Email:			
Confirmation by	□ Email □	Letter	
Abmessung	[mm]	PUR-Varianten	Ausführung
Lochanzahl:		55° Shore A-Gelb	Standard
Lochdurchmesser:		75° Shore A-Transparent	Schliff
Länge:		90° Shore A-Gelb	Starkschliff
		90° Shore A-Heat (hitzebeständig)	Pyramide
Stückzahl:			
Abmessung	[mm]	PUR-Varianten	Ausführung
Breite:		55° Shore A-Gelb	Standard
Länge:		75° Shore A-Transparent	Schliff
		90° Shore A-Gelb	
		90° Shore A-Heat (hitzebeständig)	



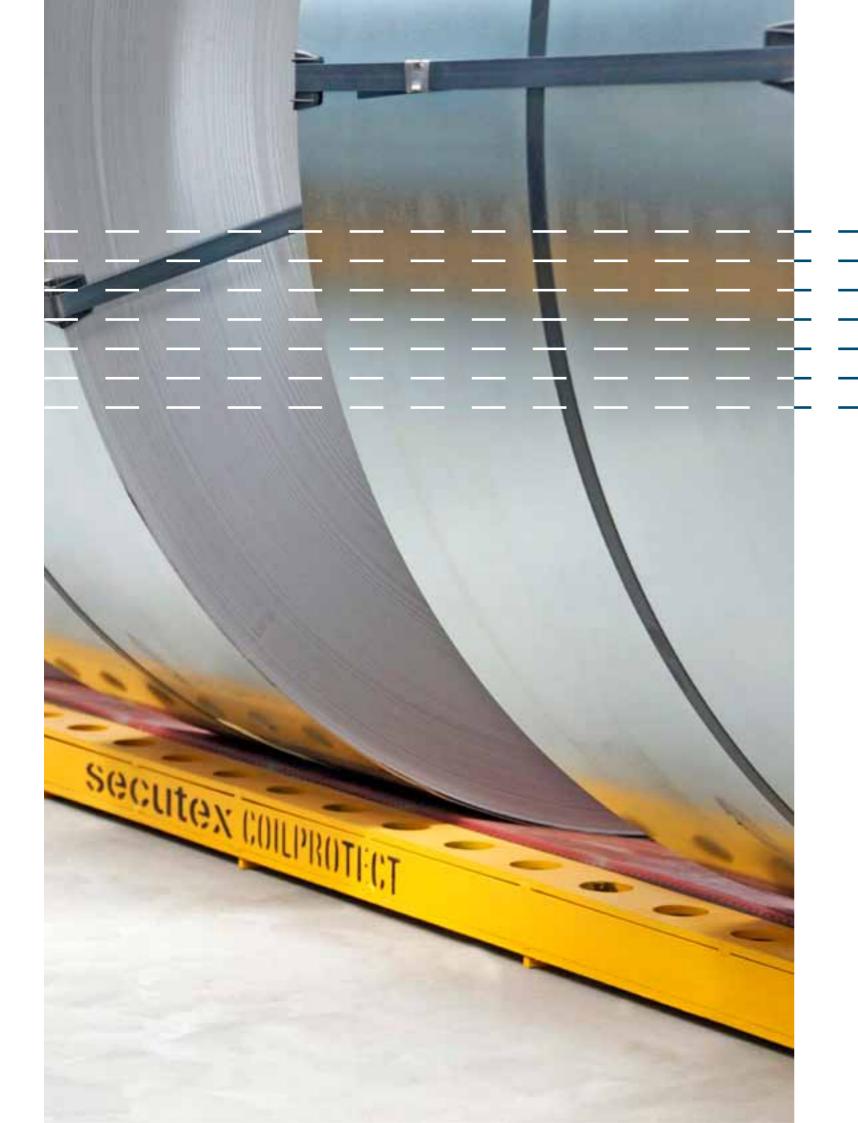
Breite mindestens 20 mm











For careful coil handling and safe storage.

A significant proportion of a product's total costs are attributable to damage resulting from a lack of buffer pad. The principal causes are carelessness, negligence and improper handling. This represents avoidable damage to goods and stock.

secutec Coilprotect is the optimum solution for the safe handling, efficient transport and careful storage of coils and wire coils.

At the processing plants, the coils must be placed in an upright position ready for machining. Serious workplace accidents occur again and again due to coils toppling over.

Of increasing importance is the protection of metal coils produced or intended for further processing. Improper handling and incorrect storage are the most frequent causes of dents in delicate metal sheet coils. These, in turn, can lead to considerable problems during later forming. "Renowned car manufacturers had discovered

that dents can be detected through to the sixth layer. This gives rise to considerable problems and additional costs during the forming process." secutex, a polyurethane elastomer with excellent physical and chemical properties, can be moulded into just about any shape:

High structural strength

Compared with other chemical materials, secutex is extremely tear-resistant. The polyurethane can be stretched to 500% of its original length without breaking.

High flexibility

secutex offers considerably greater flexibility in comparison to conventional rubber - even with extreme temperature fluctuations.

Extreme wear and abrasion resistance

secutex is virtually indestructible. In wet wear resistance tests, secutex performed better than many metals.

secutex Coilprotect Altus secutex Coilprotect Semi





Coilprotect Altus

High-profile coil rack

High-profile secutec coil cradle for long-term storage of coils of various sizes. This coil rack can only be loaded with a coil hook or coil tongs.

1	Height [mm]	Width [mm]	Length [mm]	Coil-ø [mm]
	210	1.225	1.000	1.200-2.400
	210	1.225	1.500	1.200-2.400
	210	1.225	2.000	1.200-2.400
	210	1.225	2.500	1.200-2.400
	210	1.225	3.000	1.200-2.400

Coilprotect Semi

Low-profile coil rack

Low-profile secutec coil cradle for long-term storage of coils of all sizes. The coil cradle may be loaded using coil hook/coil tongs as well as with a forklift truck.

2	Height [mm]	Width [mm]	Length [mm]	Coil-ø [mm]
	80	675	1.000	800 - 2.000
	80	675	1.500	800 - 2.000
	80	675	2.000	800 - 2.000
	80	675	2.500	800 - 2.000
	80	675	3.000	800 - 2.000



secutex Coilprotect are coil cradles made from sturdy steel and are constructed for the long-term storage of coils. secutex Coilprotect is loaded using coil hooks, coil tongs or forklift trucks.

- The advantages
 Particularly robust construction
- Suitable for long-term storage Protection of the high-value coils through durch secutex buffer pad mats
- Oil drainage channel and fixing holes Com pletely stable
- Complete roll-off protection

Available as an option

- Buffer pad pad made from heat-resistant secutex heat buffer pad

- Coated supporting rods
 Trolley for supporting rods
 End frame for diagonal and vertical storage



secutex coil mat secutex wire coil mat







secutex coil mat

Flexible mat made of secutex buffer pad

The light and mobile coil mat was designed for the storage of coils. It is convenient to use. Thus makeshift storage can be set up rapidly and flexibly or existing storage can be expanded in the event of bottlenecks.

The advantages

- Easily positionable by hand
- Virtually indestructible, as it is moulded out of solid secutex
- Oil- and grease-resistant

Available as an option

- Carrying handle and oil drainage channel
- Surface made from heat-resistant secutex heat buffer pad (up to 150 °C)
- Mounting holes
- Sloping head and tail pieces for forklift access.

secutex coil mat

Mat with oil drip tray

The flexible coil mat with surrounding oil pan was designed for oil-free storage room floors.

The coil mat together with the surrounding oil pan are made from a single casting. Oil spillage and the associated slip hazard for employees is thereby prevented.

The advantages

- Easily positionable by hand
- Virtually indestructible,
- as moulded out of solid secutex
- Oil- and grease-resistant

Available as an option

- Surface made from heat-resistant secutex heat
- buffer pad (up to 150 °C)
- Mounting holes

Height [mm]	Width [mm]	Length [mm]	Coil-ø [mm]
30	400	3.000*	800 - 1.400
 43	400	3.000*	1.000-1.600
54	400	3.000*	1.200-1.800
 65	500	3.000*	1.200-2.100

Height [mm]	Width [mm]	Length [mm]	Coil-ø [mm]
30	400	3.000*	800 - 1.400
 43	400	3.000*	1.000-1.600
 54	400	3.000*	1.200-1.800

^{*}Upon request, up to a length of 5,000 mm





secutex wire coil mat

Mat with cross grooves

The proven secutex wire coil mat reliably prevents scratches and dents. The lightweight mat can be positioned quickly. Users especially rate the new roll-off stop. The individual wire rings hook firmly into the transverse grooves, the wire bundles no longer slip and an additional bundling is no longer necessary.

Available as an option

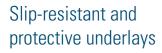
- Oil drainage channel
- Surface made from heat-resistant secutex heat buffer pad (up to 150°C)
- Mounting holes
- Sloping head and tail pieces for forklift access.

Height [mm]	Width [mm]	Length [mm]	Coil-ø [mm]
43	400	3.000*	bis 1600
54	400	3.000*	bis 1800

*Upon request, up to a length of 5,000 mm

Figure: secutex coil mat made from secutex heat; heat-resistant to 150 $^{\circ}\text{C}$

secutex floor plates secutex turning mat



secutex floor plates

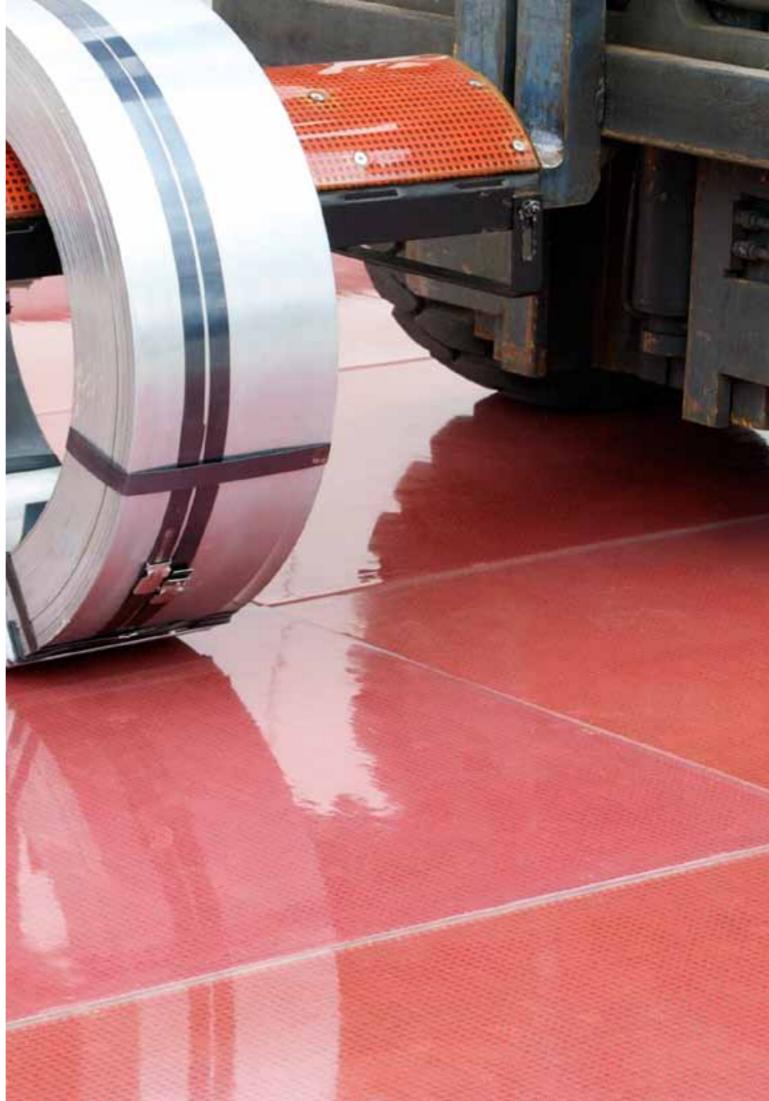
Slip-resistant and protective

Often freshly-wound coils are temporarily stored on cardboard or felt. With oily coils, the cardboard or felt absorb the oil and must be disposed of at expense as hazardous waste.

secutex floor plates (right) can be rapidly cleaned of oil and dirt residues. Even in the case of heavy and long-term use, the extreme cut resistance and pressure resistance prevents the penetration of dirt particles into the surface. Thanks to the surrounding ramp, the floor plate can be driven over without any problem.

Available as an option

- Surface structures (profiling etc.)
- secutex heat (heat-resistant buffer pad)
- Individual warnings and markings





secutex turning mat

Careful and controlled turning

When rolling off a load over the floor, the heavy load can slip uncontrollably on the smooth warehouse floor. There is considerable risk of accidents. Expensive workpieces can be damaged under their own weight and may require timeconsuming reprocessing. secutex turning mats (see figure above) are completely slip-resistant. The turning manoeuvre can be performed safely and smoothly.

Available as an option

- Surface structures (profiling etc.)
- secutex heat (heat-resistant buffer pad)
- Individual warnings and markings

Coil handling





Coiler mandrel sheath

Again and again, coils with a larger internal diameter than expected have to be processed on coilers. Here the secutex coiler sheath offers a simple and flexible solution to the problem.

Enlargement of the internal diameter

The handy secutex coiler sheath is simply pushed onto the coil mandrel and enlarges the radius to the required size. The time-consuming assembly of subcomponents is no longer necessary.

Prevention of dents

Thanks to the high friction of the secutex material, the coil cannot slip and, in some cases, the contact pressure can be significantly reduced. The typical impressions in the initial winding layers are prevented and material wastage is significantly reduced.

The secutex material is extremely wear-resistant and, unlike standard rubber, it is also oil-resistant. The insertion tip helps thread the coils.

Slit strip lifting sling

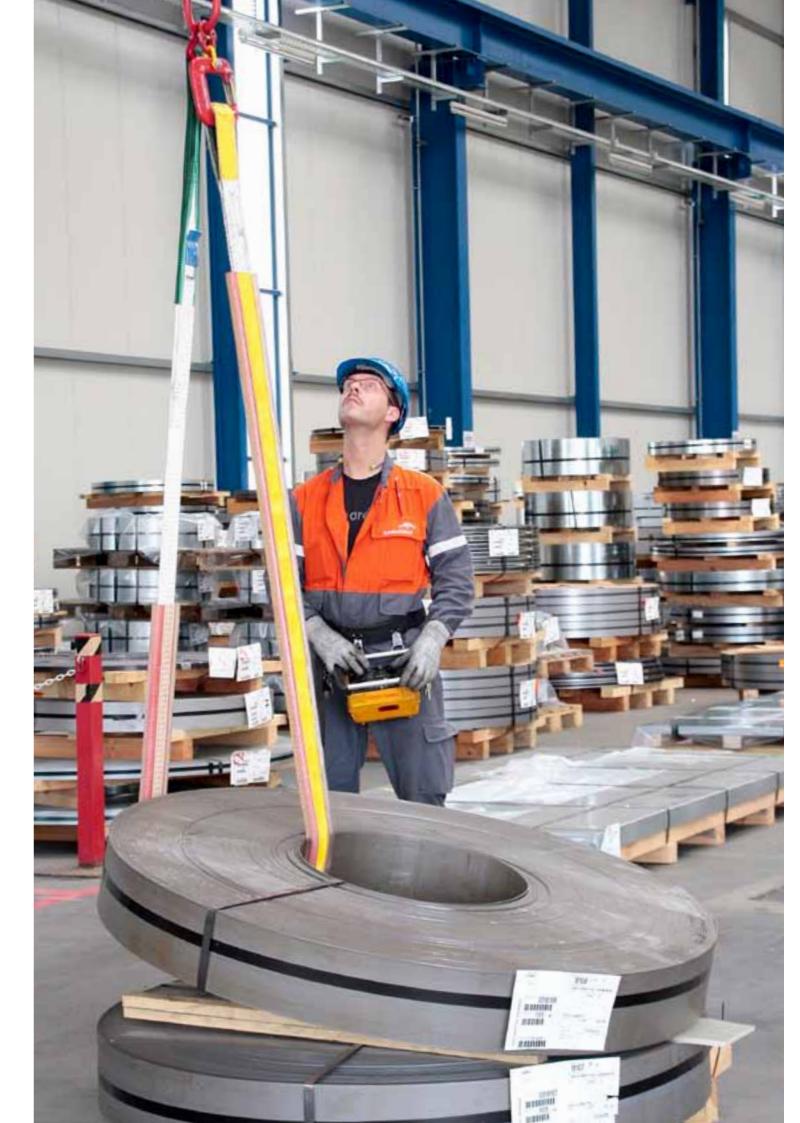
The problem

The erection of stacked coils on the stack is not permitted! Therefore, the first choice for erecting split coil packages delivered lying flat is a coil turner. However, a fixed facility for turning narrow coils is not always available. Therefore, we offer a solution that may be brought into operation, after prior and thorough training of the slinger.

The solution

An end loop of secutex lifting slings for slit strips is flat and can easily be pushed into the gap between the slit strips. The flat end loop is then simply hung over the forged coil hook. The protective tubing is positioned at the sharp edges of the coil. During lifting the lifting sling moves freely within the protective tubing, while the latter remains fixed against the load. Therefore, there is no movement and at the sharp edges and hardly any wear.

The turning of stacked coils on the stack is liable to cause accidents, since the slit strip can slip over the bottom edge during erection. Therefore, as part of the kit you will always receive a slipresistant secutex turning mat (above) which is simply placed under the tipping edge. A positive side-effect: the windings of the underlying coil are not damaged during the turning procedure.



02.2 COILPROTECT							02.2 COILPROTECT
Enquiry/order form - Coilprotect							Enquiry/order form - coil mat
	Company:			Company:			
	Street:			Street:			
	Town, Post Code:			Town, Post Code:			
	Contact:			Contact:			
	Department:			Department:			
	Tel.:	Fax:		Tel.:	Fax:		
	Email:			Email:			
	Confirmation by	Email Letter Email and lette	r	Confirmation by	☐ Letter ☐ Email and lette	r	
Enquiry/order form Coilprotect	Low profile External diameter of	☐ High profile f coil 800-2000 mm External diam	eter of coil 1200-2400 mm	External diameter of coil	PUR options	Optional	Enquiry/order form Coil mat
	Length	PUR options	Optional	800-1400 mm	75° Shore A transparent	Carrying handle	
	1000 mm	75° Shore A transparent	Zinc-coated support rods	1000-1600 mm	90° Shore A yellow	Oil drainage channel	
	1500 mm	90° Shore A yellow	□ coated support rods	1200-1800 mm	90° Shore A heat	Mounting holes	
	2000 mm	90° Shore A heat	☐ Trolley for support rods	1200-2100 mm		Sloped head and tail pieces	
	2500 mm		☐ End frame			Oil drip tray	
	3000 mm		Little traile	Length*:			
	Quantity:			Quantity:			_
	Low profile External diameter of	☐ High profile f coil 800-2000 mm External diam	e eter of coil 1200-2400 mm	External diameter of wire coil	PUR options	Optional	
	Length	PUR options	Optional	up to 1600 mm	75° Shore A transparent	Carrying handle	
				up to1800 mm	90° Shore A yellow	Oil drainage channel	
	1000 mm	75° Shore A transparent	Zinc-coated support rods		90° Shore A heat	Pyramids	
	1500 mm	☐ 90° Shore A yellow	☐ coated support rods			Sloped head and tail pieces	
	2000 mm	90° Shore A heat	☐ Trolley for support rods	Length*:			
			End frame	Quantity:			
	3000 mm						
	Quantity:						

			"Coils "Rohr	
 Cnil	schu	 ıh		

COILPROTECT			
	-		

Anfragehilfsblatt "Wendematte"
Anfragehilfsblatt "Haspeldorn-Strumpf"

Company:	Company:
Street:	Street:
Town, Post Code:	Town, Post Code:
Contact:	Contact:
Department:	Department:
Tel.:Fax:	Tel.:Fax:
Email:	Email:
Confirmation by	Confirmation by Email Letter Email and letter
Abmessung [mm]	Abmessung [mm] PUR-Varianten Oberflächenschliff
Abmesssung Gabelzinken (B x L):	Dicke: ☐ 75° Shore A-transparent ☐ Einseitig Oberfläche "Schliff"

Breite:

Länge:

Mit Tragegriffe

Ohne Tragegriffe

Stückzahl:

Stückzahl:

Wendematte	

A

Beidseitig Oberfläche "Schliff"

Dicke mindestens 20 mm

secutex-Rohrmodul

für Staplerdorn (mit Gewebeeinlage)

Abmessung	[mm]	
Durchmesser Staplerdorn:		
Länge Staplerdorn:		
Wandstärke 15 mm	Wandstärke 20 mm	Enddeckel
75° Shore A-transparent	90° Shore A-Gelb	90° Shore A-Heat (hitzebeständig)
Stückzahl:		
	•	

Coilinnen-Ø 508 mm

mit Einfahrschräge

Coilinnen-Ø 608 mm

Abmessung	[mm]	
Länge:		
Coilinnen-Ø 508 mm	Coilinnen-Ø 608 mm	Coilinnen-Ø mm (kein Standard)
75° Shore A-transparent	90° Shore A-Gelb	90° Shore A-Heat (hitzebeständig)

90° Shore A-Gelb

90° Shore A-Heat (hitzebeständig)

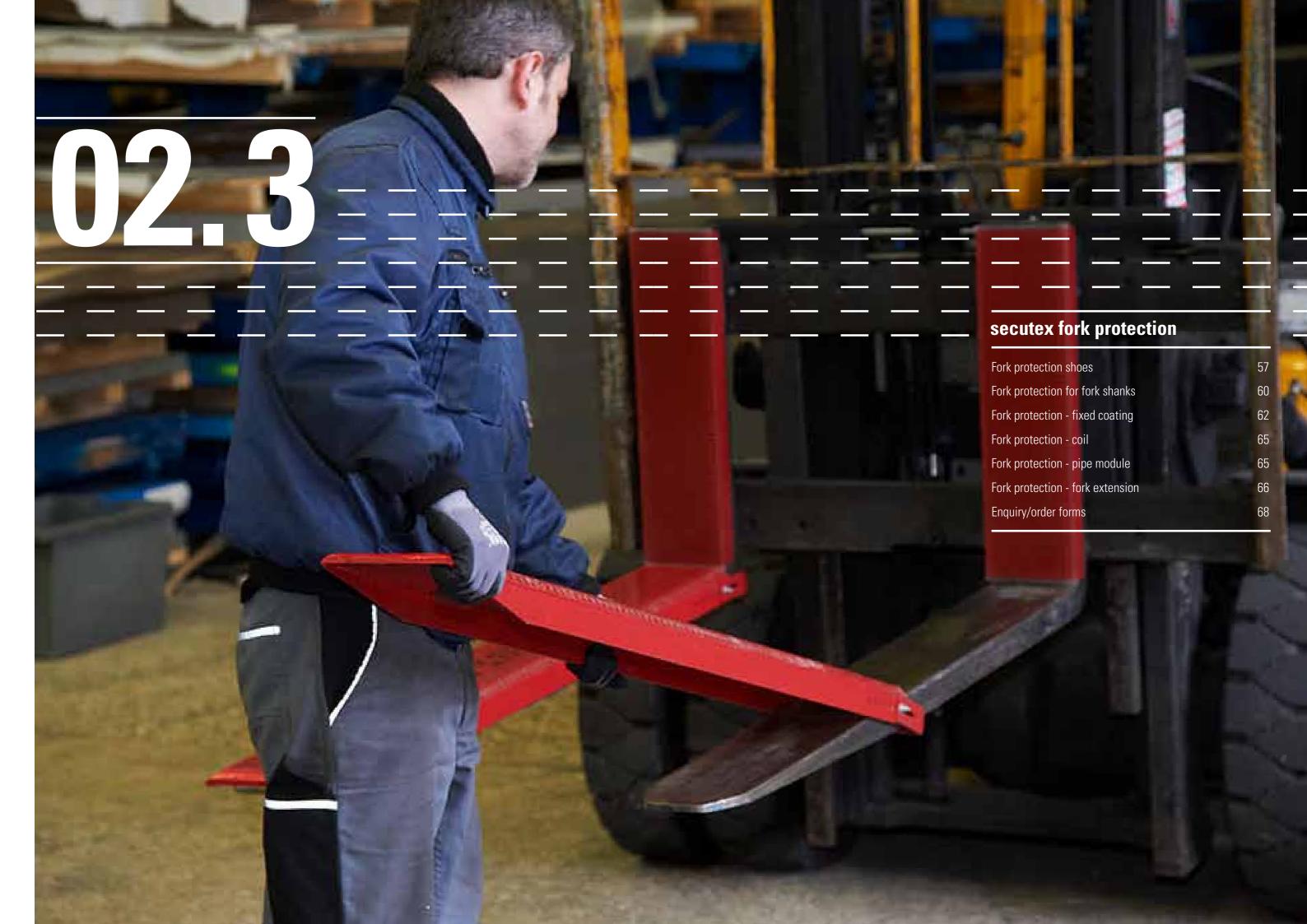
Haspeldornstrumpf

Außenabstand Gabelzinken:

Coilinnen-Ø 408 mm

ohne Einfahrschräge

Stückzahl:





secutex-fork protection protects the load and the forks.

secutex forklift truck products offer maximum functionality and safety, which far exceeds DIN EN and German Federal Law requirements. Therefore, with secutex products you reduce your risks and increase your safety. Advantages which pay off in pounds and pence.

- Highly stable
- Workflow continuity assured
- Safe and efficient handling
- High safety margins

Properties of secutex fork protection

1. Slip-resistant

The secutex coating is made from polyurethane. Thanks to the high friction of the secutex coating, the load lies securely on the forks; the danger of the load slipping off is significantly reduced.

2. Noise-reducing

By using the secutex fork protection products, the contact area between the load and the forklift forks is equipped with the damping, flexible secutex material. Therefore, noise cannot be produced in the first place.

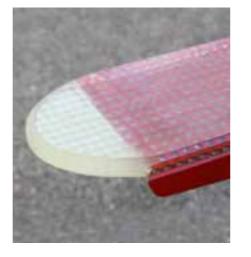
3. Wear-resistant

The secutex material is extremely robust and durable. The long service life results in considerable cost reductions.

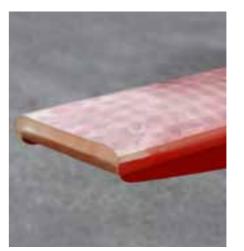
4. Easily mountable

Avoid time-consuming mounting: secutex fork protection products are easy to attach. In the case of fork protection shoes, they are simply pushed on; fork extensions are secured using bolts and cotter pins.

secutex fork protection shoes









secutex fork protection shoes protect your loads.

Besides the coating of the fork prongs, depending on the application, the fork shanks are also equipped with secutex buffer pad. The secutex coating is particularly slip-resistant; therefore the load can hardly slide.

secutex buffer pad is especially wear-resistant, sound-absorbing and damping. Thus long-term use is assured.

SZ-S1

Standard design with flexible tip

The standard configuration is designed for flexible use. It offers simple and quick manipulation and is designed to be suitable for most applications. Specially developed "Flexotip" protects load and fork protection.

secutex fork protection shoes are also available in stainless steel; e.g. for the food industry.

SZ-SSL

Heavy duty design with steel tip

The SZ-SSL is a specially designed fork protection shoe for heavy duty use.

The sturdy steel construction with steel tip is especially constructed for hard continuous use.

SZ-HR

Fork protection shoe (semicircular design)

Bei diesem Zinkenschutzschuh ist die Prallschutz-Oberfläche halbrund. Damit lassen sich runde Lasten, wie Betonrohre, Drahtgebinde, etc. sicher und schonend transportieren. Die angeschrägte Zinkenspitze erleichtert das Einfahren in die Last.

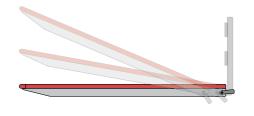
SZ-G

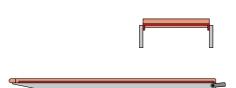
Fork protection shoe with fabric insert

In this fork protection shoe the buffer pad is semicircular. This enables round loads, such as concrete pipes, wire coils etc., to be transported carefully and safely. The tapered fork tip facilitates driving into the load.

Please note: Fork protection shoes have no carrying function.

Туре	Internal width [mm]	External width [mm]	Coating [mm]
SZ-S1	+ 5 - 8	+15 - 20	12





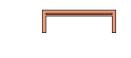
Туре	Internal width [mm]	External width [mm]	Coating [mm]
SZ-SSL	+5 - 8	+15 - 20	15



Туре	Internal width [mm]	External width [mm]	
SZ-HR	+5 - 8	+15 - 20	



Туре	Internal width [mm]	External width [mm]	Coating [mm]
SZ-G	+5 - 8	+15 - 20	10



59

Surface structures

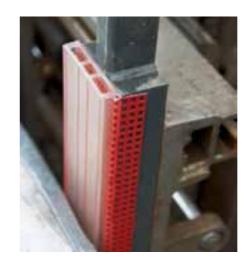
For special applications that will be affected by water, oil or ice, we offer special surfaces.

Talk to your expert adviser!



secutex fork protection for fork shanks









secutex fork protection for fork shanks

Often the load also rests against the fork shanks during transport. Here too the load and fork shanks have to be protected from damage.

Besides coating of the fork prongs, depending on the application, the fork shanks can also be equipped with secutex shoes or a fixed coating.

SZ-S-2 flat

For careful transport

secutex fork shank protection is used for careful transport of loads. The purpose is to prevent damage to the load during transport.

The fork shank protection is attached to the fork shanks via steel bands and is thus easily exchangeable.



Туре	Internal width [mm]	External width [mm]	Coating [mm]
SZ-S-2	+5 - 8	+15 - 20	12

SZ-S-2 hollow profile

Sturdy with high damping activity

secutex fork shank protection with hollow profiles is robustly designed for the protection of the transported goods. The hollow cavities have a high damping effect during impact with the load. Areas of application include, for example, the transport of bricks in the brick industry or concrete pipes in the cement industry.

The fork shank protection is attached to the fork shanks via steel bands and is thus easily exchangeable.

Туре	Internal width [mm]	External width [mm]	Coating [mm]
SZ-S-2 HP	+5 - 8	+15 - 20	30

SZ-S-2 soft

For delicate goods

secutex fork shank protection with foam insert is designed for the careful transport of delicate goods. After impact the foam compresses, however reforms its shape once the load is lifted. Areas of application include, for example, the transport of delicate plasterboards and roof tiles etc.

The fork shank protection is attached to the fork shanks via steel bands and is thus easily exchangeable.

Туре	Internal width [mm]	External width [mm]	Coating [mm]	
SZ-S-2 Soft	+5 - 8	+15 - 20	15 - 30	

SZ-S-2 soft special profile

For special loads

The secutex fork shank protection is a special design with a hollow profile and foam insert. For example, this serves for the transport of delicate drums on EUR-pallets. The impact of the drums is absorbed through the flexible foam insert, the impact of the pallet through the sturdy hollow profile design. Areas of application include, for example, transport in the chemical or glass industries.

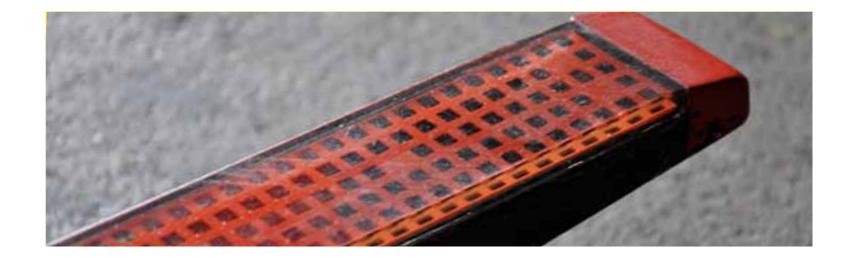
The fork shank protection is attached to the fork shanks via steel bands and is thus easily exchangeable.

Туре	Internal width [mm]	External width [mm]	Coating [mm]
SZ-S-2 Soft*	+5 - 8	+15 - 20	20

Surface structures

For special applications that will be affected by water, oil or ice, we offer special surfaces.
Talk to your expert adviser!

secutex fork protection - fixed coating



Fork protection for continuous heavy duty use

secutex fork fixed coating is selected when goods and wares need to be continuously transported carefully and safely.

Besides the coating of the fork prongs, depending on the application, the fork shanks are also equipped with secutex buffer pad. The secutex coating is particularly slip-resistant; therefore the load can hardly slide.

secutex buffer pad is especially wear-resistant, sound-absorbing and damping. Thus long-term use is assured.

SZ-F1

Forks with fixed coating

The configuration offers maximum protection for load and lifting gear and requires little space. secutex fixed coating is inseparably bonded to the fork prongs; the perforated plate prevents it from detaching from the fork prongs. A crossbar at the tip of the fork prong prevents the secutex coating from peeling off.

Туре	Internal width [mm]	External width [mm]	Coating [mm]
SZ-F1		Zinkenbreite	10 - 12



Shanks with fixed coating

This configuration offers maximum protection for goods that, for example, overhang the pallet edge. The secutex coating is inseparably bonded to the fork shanks. The perforated plate prevents separation from the fork shank.

Туре	Internal width [mm]	External width [mm]	Coating [mm]]
SZ-F2		Zinkenbreite	10 - 12

SZ-F3

Prongs and shanks with fixed coating

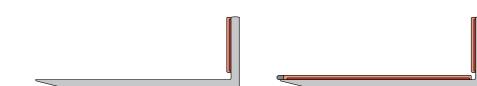
In this configuration the fork prongs and fork shanks are permanently coated with secutex buffer pad.

oating nm]]	Туре	Internal width [mm]	External width [mm]	Coating [mm]
0 - 12	SZ-F3		Zinkenbreite	10 - 12

Surface structures

For special applications that will be affected by water, oil or ice, we offer special surfaces.

Talk to your expert adviser!



Fork protection - coil Fork protection - pipe module

Fork protection for round loads.

Using secutex coil fork protection you make your forklift even more versatile. After you have transported your coils carefully and safely with it, drive back out of the secutex coil fork protection and continue to use your forklift as usual. Mounting different prongs is not necessary.

secutex coil fork protection is carried by both forks. The secutex coating prevents damage to materials and stops coils slipping off.







SZ-(

Coil fork protection with/without drive-in chamfer

Transport metal coils and wire rings safely and reliably using the secutex coil shoe.

The radius of the bearing surface is matched exactly to the internal diameter of the coil. Thus damage to material is reliably prevented. The coil sits securely thanks to the high friction of the secutex coating. It is almost impossible for the coil to slip off. The drive-in chamfer enables simple driving into the coil.

The coil fork protection is available with and without drive-in chamfer.

SZ-RM

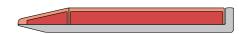
Pipe module fork protection

The pipe module fork protection provides maximum protection for fragile, round loads. It is extremely wear-resistant, very slip-resistant and easily replaceable.

The pipe module fork protection is simply pushed onto the existing mandrel and fastened with the end cap. The individual modules are free-rotating and simply turn away if subjected to unfavourable stress.

Туре	Internal coil ø [mm]	
SZ-C	400/500/600	

Туре	Module length Wall thickness					
	[mm]	[mm]				
SZ-RM	250	15 + 20				



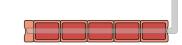


Figure: secutex fork protection - coil without drive-in chamfer.

Fork protection - fork extension

Extend your forks.

Fork extensions are the ideal solution when loads need to be transported that are longer than the fork prongs.

The secutex fork extension is pushed onto the fork prongs and is secured by means of a bolt and cotter pin. The fork extension may be equipped with secutex buffer pad.

SZ-GVO

Standard design; open at bottom

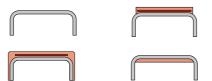
The SZ-GVO is an ideal extension that is very light. As with all fork protection products, the SZ-GVO can be fitted with secutex buffer pad.

The thickness and width of the fork extension are based on prong width, prong thickness and carrying capacity.

Please note: The extension must be supported by at least 60% of the existing fork prong. The carrying capacity of the fork extension is dependent on the particular fork. Please pay attention to the carrying capacity and centre of gravity of the forklift truck.



Туре	External width [mm]	Coating [mm]	
SZ-GV0	ca. + 30	10 - 12	



SZ-GVOP

Pro design; open at bottom

The fork extension offer all the advantages of the secutex coating. It is welded and, therefore, especially robust and sturdy, noise-absorbent and slip-resistant. Without tools it is simply pushed onto the prongs and secured with a bolt and cotter pin.

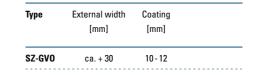
SZ-GVG

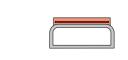
Closed design

Fork extensions are the ideal solution where loads need to be transported that are longer than the fork prongs.

Туре	External width [mm]	Coating [mm]		
SZ-GVO	ca. + 30	10 - 12		







Surface structures

For special applications that will be affected by water, oil or ice, we offer special surfaces.

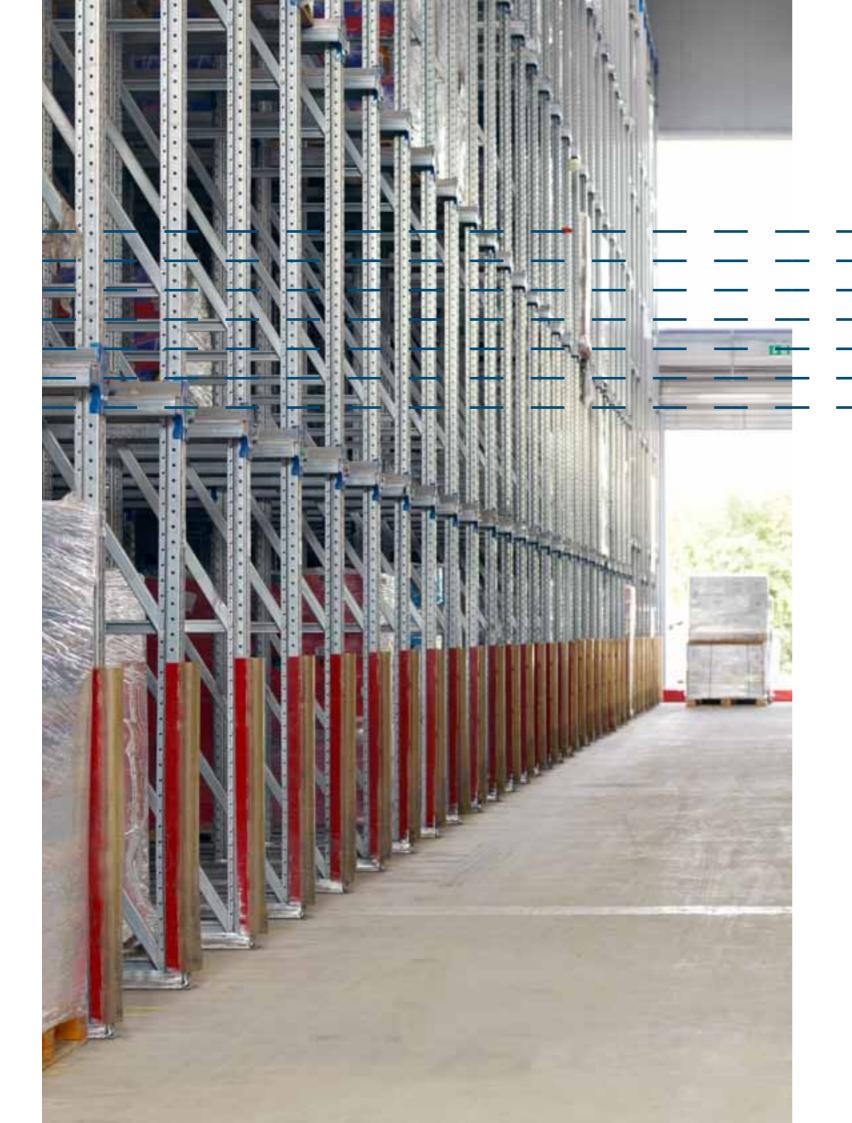
Talk to your expert adviser!

	_						
02.3 FORK PROTECTION	_						02.3 FORK PROTECTION
Enquiry/order form - Fork protection	-						Enquiry/order form - Fork extensions
	Company:			_ Company:			-
	Street:			Street:			_
	Town, Post Code:			Town, Post Code:			_
	Contact:			Contact:			_
	Department:			Department:			_
	Tel.:	Fax:		Tel.:		Fax:	_
	Email:			Email:			_
	Confirmation by \square Em	nail 🗆 Letter 🗆 Email and letter		Confirmation by] Email □ Letter □ Email a	nd letter	
Fork protection	☐ SZ-S1 ☐ SZ-SSL ☐ SZ-G ☐ SZ-HR	□ SZ-S2 □ SZ-S2 hollow profile □ SZ-S2 Soft	□ SZ-F1 □ SZ-F2 □ SZ-F3	□ SZ-GVOP □ SZ-GVO □ SZ-GVG	☐ SZ-S2 ☐ SZ-S2 hollow ☐ SZ-S2 Soft	profile	Fork extension
	Dimensions	[mm] PUR options	Surface finish	Dimensions	[mm] PUR options	Surface finish	_
	Prong width:	55° Shore A Yellow	Standard	Prong width:	55° Shore A Yellow	Standard	
	Prong thickness:	75° Shore A-Transparent	Rough	Prong thickness:	75° Shore A-Transpare		
	Prong length:	90° Shore A Yellow	Fabric	Prong length:	90° Shore A Yellow	☐ Fabric	
	Fork shank width:	90° Shore A Heat	Pyramids	Fork shank width:	90° Shore A Heat	Pyramids	
	Fork prong height:			Fork prong height:			
	Carrying capacity:			Carrying capacity:			
	Perforated plate colour	Optional		Length of the fork extension	is:		_
	Standard red	Stainless steel version		Lackierung	Optional	Variante	
	Black and yellow			Standard red	Stainless steel version	Fork extension; uncoated	_
	Special RAL paint:			Black and yellow	SZ-S2 with hollow profile	fork extension; upper side coated	
	Quantity:			Special RAL paint:		Fork extension; upper side with side coating	

Quantity:

Fork extension; only internal coating





Protect your shelving system with secutex collision.

DIN EN 15635

Since 1 August 2009, the European standard, DIN EN 15635 "Application and maintenance of storage equipment", has been in force.

According to this standard, damaged shelving supports must be replaced immediately.

Together with the German Work Safety Regulations, DIN EN 15635 governs the scope and performance of checks on warehouse facilities.

The warehouse operator is responsible for the safe condition of the existing shelving system.

A typical situation: The forklift pushes the pallet further into the storage space, coming into contact with the shelf support. The shelving support is bent and now needs to replaced immediately. In the middle of the warehouse a building site results that needs to be driven round, the shelving needs to be cleared, repaired and then restocked. There is considerable disruption to workflow.

Avoid repairs: Protect your investment with secutex collision protection The flexible secutex profile dampens impact and the solid steel construction of the collision protection prevents the shelving supports from being buckled.

02.4 COLLISION PROTECTION

Typical damage to high-bay warehouses

Typical damage in the high-bay warehouse



Even innocuous-looking damage due to collision to part of the construction, especially damage to posts and supports, can adversely affect the stability of a shelving section or the entire shelving system

If there are recognisable cracks in welds or the base material then urgent action is required.



Often crash protection is used as a preventative measure on the vulnerable outer shelving supports. However, rigid, steel angle bars only offer slight collision protection.

Experience shows that: Rigid, steel angle bars are permanently deformed by the impact energy of the forklift truck at its normal working speed and the shelving supports to be protected are also damaged.



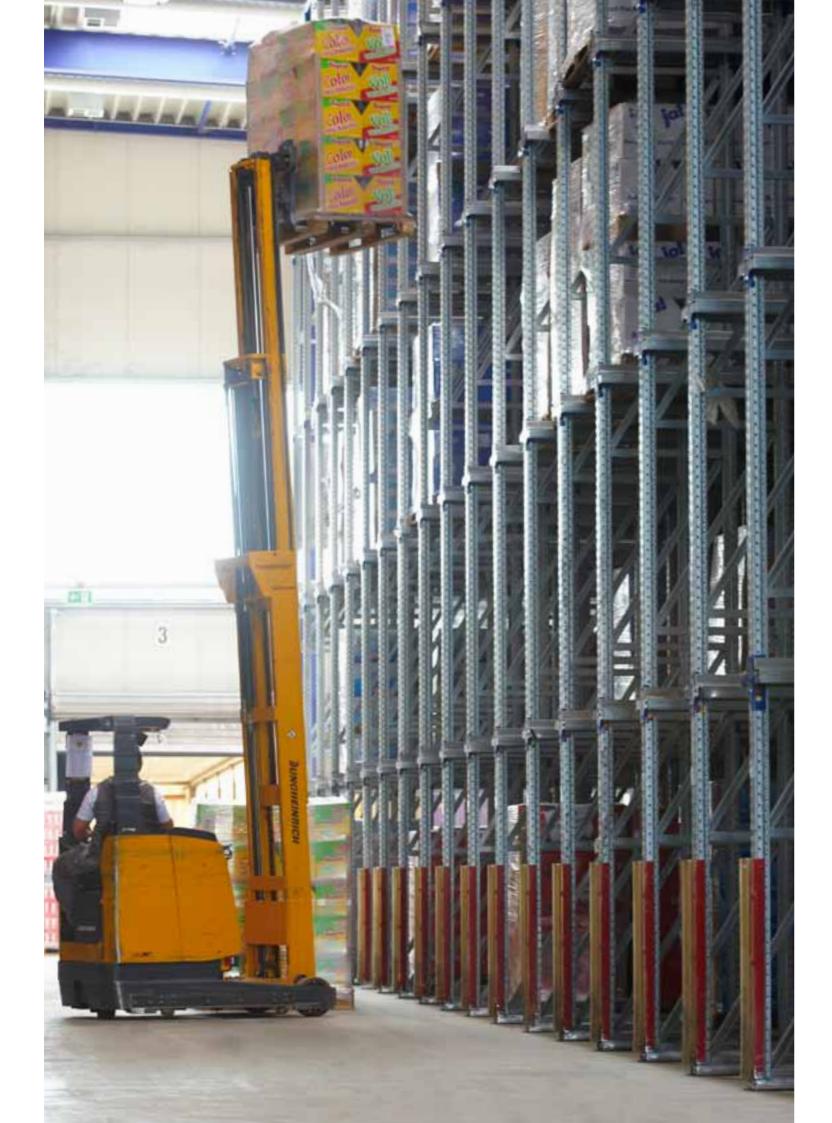
Rigid steel and secutex buffer pad dampen the collision considerably

secutex collision protection combines the properties of the rigid steel profile with those of the indestructible and absorbing secutex buffer pad.

The flexible secutex profile dampens the collision and the solid steel construction prevents the shelving supports from being buckled.

Figure: secutex SAS-AB collision protection Rigid steel profile with secutex hollow profile - SPL-HP Thanks to the hollow cavities the collision protection has an especially high crumple zone.

74 75



02.4 COLLISION PROTECTION



Collision protection for shelving supports Collision protection for corners and posts

Collision protection for shelving supports

Even slight dents can adversely affect the stability of a high-bay warehouse. The collision protection for shelf supports protects against damage caused by frontal impact. The hollow cavities in the buffer pad profile dampen the col-lision energy, the solid steel profile on the inside prevents bending of the shelving supports.

Height Plan view [mm] SAS-AB 1.000 000 SAS-B

Crash guards for corners and posts

The crash guard is bolted to the floor and serves as collision protection, for example, on shelves, high-speed doors, etc. The surrounding buffer pad band absorbs the impact energy of the forklift or pallet truck. This provides higher service lives in comparison to conventional steel angle bars.

Avoid repairs by using secutex collision protection

Туре	Height [mm]	Plan view
SAS-E	300 400	
SAS-D	300	0 0

SAS-C

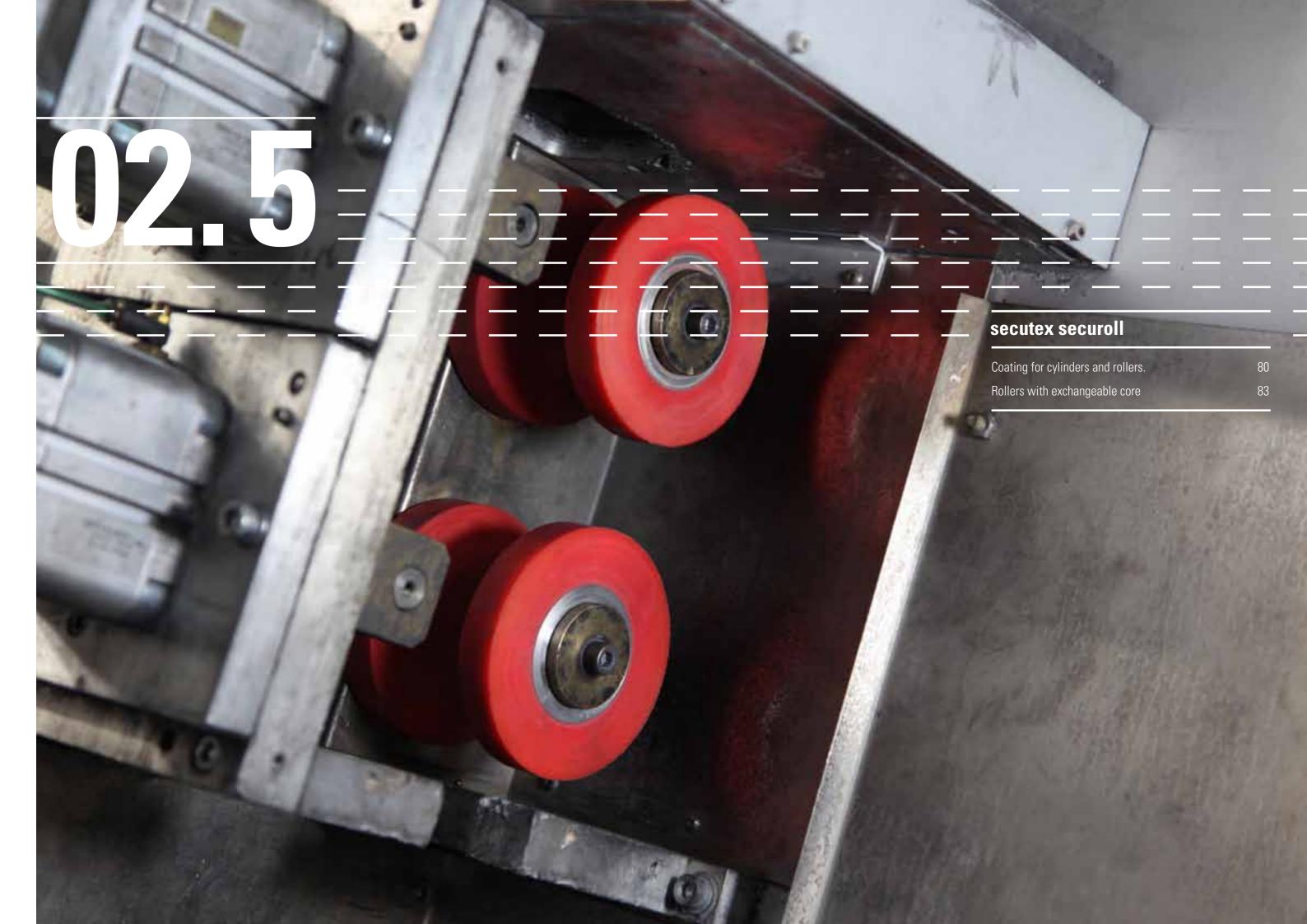
Special sizes and configurations

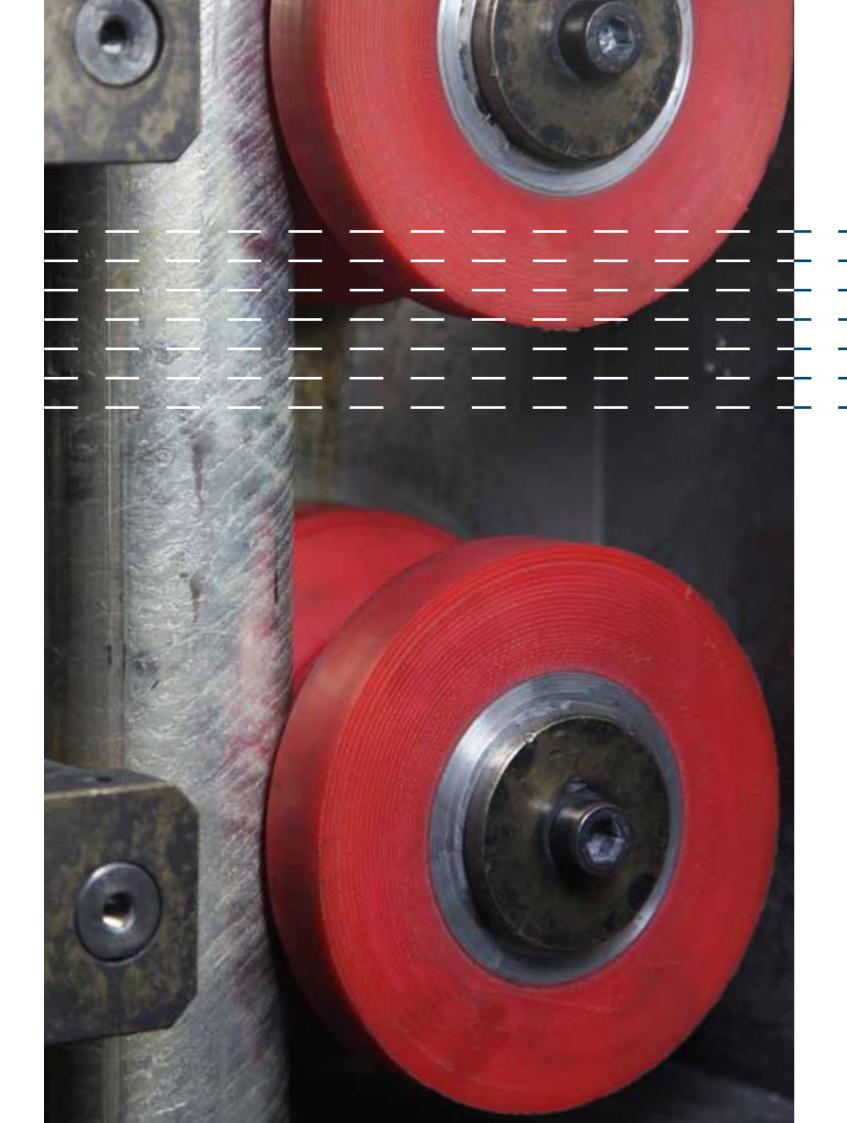
The sizes and configurations indicated can be changed at the customer's request. Talk to your expert adviser!

02.4 ANFAHRSCHUTZ							02.4 ANFAHRSCHUTZ
Anfragehilfsblatt "Anfahrschutz"	_						
	Company:				Company:		
	Street:				Street:		
	Town, Post Code:				Town, Post Code:		
	Contact:				Contact:		
	Department:	Department:					
	Tel.:	Tel.:Fax:			Tel.:	Fax:	
	Email:				Email:		
Anfahrschutz SAS	Тур	Regalbreite [mm]	Höhe Anfahrschutz [mm]	Stückzahl	Breite	Ausführung	Rampenfender
	☐ SAS-AB		1.000		80	☐ Mit Befestigungsmaterial	<u> </u>
	☐ SAS-AB				100	Ohne Besfestigungsmaterial	
	☐ SAS-B		1.000		Länge:		
	☐ SAS-B				Stückzahl:		
	SAS-E		300				
	SAS-E		400		Breite	Ausführung	
	SAS-D		300		[mm]	•	
	SAS-C		400		80	☐ Mit Befestigungsmaterial	
					100	Ohne Besfestigungsmaterial	

78

Stückzahl:





secutex securoll **Innovative coating for cylinders and rollers.**

With securoll secutex offers a specially developed coating for cylinders and rolls, which is cast in form or applied directly onto the roller core. During product development the vast experience of secutex with all types of coatings was introduced.

secutex supplies a wide selection of securoll for almost any application. Material hardnesses of 55°-90° Shore are supplied. The innovative process ensures high precision in the coating with very low tolerances as well as optimum and long-term bonding between the cylinder/roller core and the securoll material. This ensures that the securoll-coated cylinders and rollers have a a high degree of mechanical strength and wear resistance.

What does securoll offer?

- High abrasion resistance
- Different Shore hardnesses
- Temperature resistance - Low tolerances
- Different surfaces
- Special forms

Coated cylinder and rollers:

- Noise-reducing
- Protects materials
- Long service life - Resistant to hydrolysis

02.5 SECUROLL

Technical specifications Rollers with replaceable core

The special coating for rollers and cylinders.

High flexibility

secutex securoll offers considerably greater flexibility in comparison to conventional rubber. The material remains elastic even during extreme temperature fluctuations.

Structural strength

secutex securoll offers extreme tear resistance in comparison with other chemical materials. This enables the secutex material to be stretched to 500% of its original length without tearing.

Oil resistance

secutex securoll is impervious to most common oils.

Extreme wear resistance

secutex is virtually indestructible. In wet wear resistance tests securoll is better than some metals.

Technical specifications

Surfaces	Smooth	Rough	Slotted	ted			
Coating hardness	55° Shore A	75° Shore A	90° Shore A				
Inserts	Without insert	With perforated	l plate				
Coating shape	Cylindrical	Convex	Conical	As indicated by custome			
Dimensions	Length: 1800 mm	ø: 350 mm	Thickness: from 2 mm	Special sizes on request			
Roller/cylinder core	Available on reque	est					



secutex rollers with exchangeable core

The securoll rolls have an easily-assembled, exchangeable steel core consisting of two side plates and the required central axis.

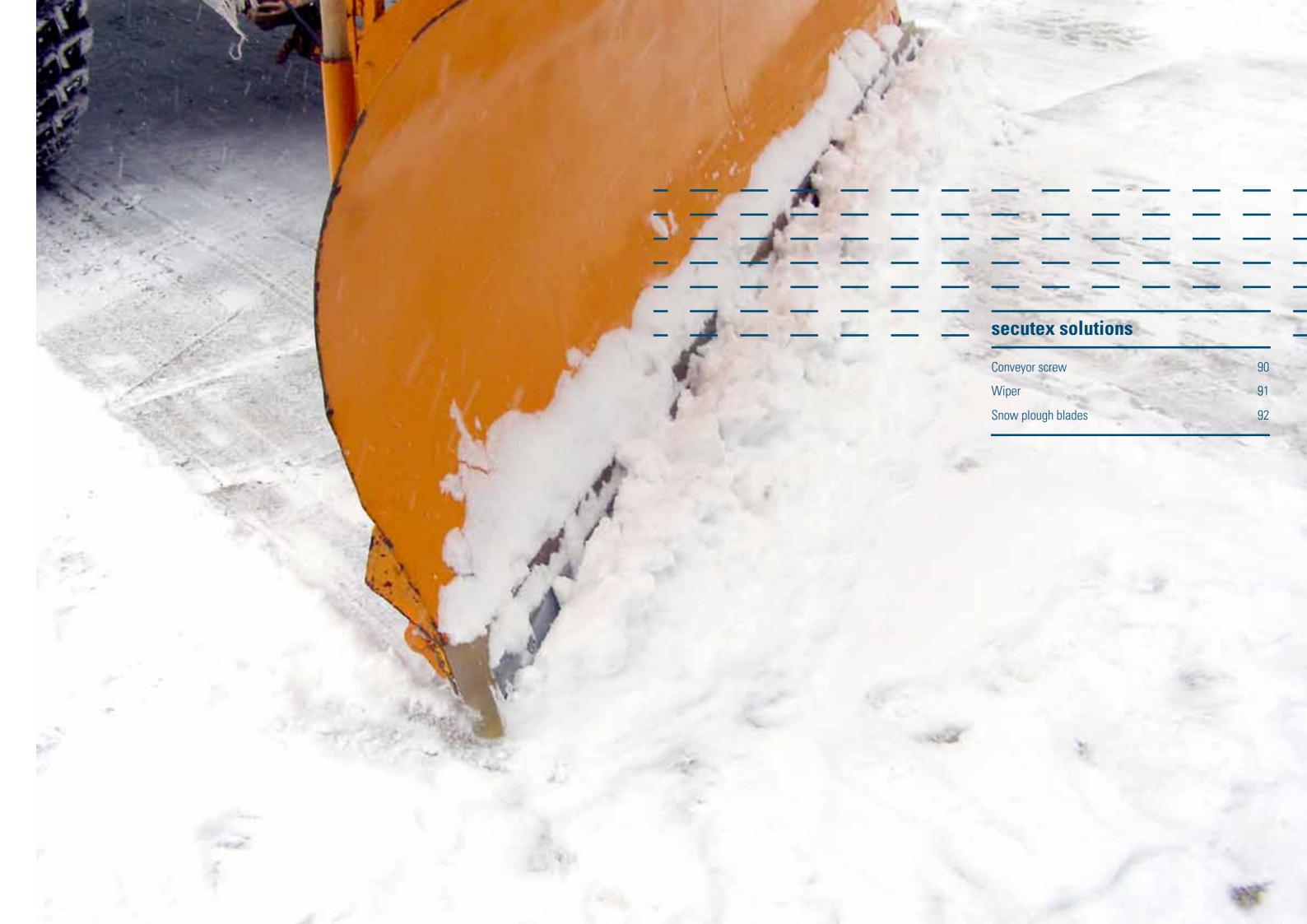
The exchangeable cores are cast separately from the extremely wear-resistant and tear-resistant secutex material. The two side plates and the central axis are put together with the secutex exchangeable core and bolted together.

We can provide any size and any shape without any problems. In the unique mould produced, required secutex replacement cores can also be produced within a very short time.

02.5 SECUROLL							02.5 SECUI	ROLL
Anfragehilfsblatt "Rollenbeschichtung"							Anfragehilfs	blatt "Rollenbeschichtung
	Company:			Company:				
	Street:			Street:				
	Town, Post Code:			Town, Post Code:	Town, Post Code: Contact: Department:			
	Contact:			Contact:				
	Department:			Department:				
	Tel.:Fax:			Tel.:	Tel.:Fax:			
	Email:			Email:				
	Confirmation by	Letter		Confirmation by	Confirmation by Email Letter Email and letter			
	Abmessung [mn	n] PUR-Varianten	Oberflächenschliff	Abmessung [m	m] PUR-Varianten	Oberflächenschliff		eschichtung
	Durchmesser Rollenkern:		Glatt	Durchmesser Rollenkern:	55° Shore A-Gelb	Glatt		g
		55° Shore A-Gelb						
	Beschichtungsdicke:	☐ 75° Shore A-Transparent	Rau	Beschichtungsdicke:	☐ 75° Shore A-Transparent	∐ Rau		
	Länge:		Geschlitzt	Länge:		Geschlitzt		
		90° Shore A-Heat (hitzebeständig)			90° Shore A-Heat (hitzebeständig)			
	Entfernung der alten Beschichtung	Hollenkerne werden blank angeliefert	Beschichtung inkl. Lieferung Stahlkern	Entfernung der alten Beschichtung	Hollenkerne werden blank angeliefert	Beschichtung inkl. Lieferung Stahlkern		
	Rollen gemäß Kundenzeichnung			Rollen gemäß Kundenzeichnung	Stückzahl:			
	Stückzahl: 			Stuckzani:				
	Abmessung [mm	n] PUR-Varianten	Oberflächenschliff	Abmessung [m	m] PUR-Varianten	Oberflächenschliff		
	Durchmesser Rollenkern:	55° Shore A-Gelb	Glatt	Durchmesser Rollenkern:	55° Shore A-Gelb	Glatt		
	Beschichtungsdicke:	75° Shore A-Transparent	Rau	Beschichtungsdicke:	75° Shore A-Transparent	Rau		
	Länge:	90° Shore A-Gelb	Geschlitzt	Länge:	90° Shore A-Gelb	Geschlitzt		
		90° Shore A-Heat (hitzebeständig)			90° Shore A-Heat (hitzebeständig)			
	Entfernung der alten Beschichtung	Rollenkerne werden blank angeliefert	Beschichtung inkl. Lieferung Stahlkern	Entfernung der alten Beschichtung	Rollenkerne werden blank angeliefert	Beschichtung inkl. Lieferung Stahlkern		
Beschichtungsdicke	Rollen gemäß Kundenzeichnung			Rollen gemäß Kundenzeichnung	Rollen gemäß Kundenzeichnung			
mindestens 3 mm	Stückzahl:			Stückzahl:	Stückzahl:			

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02.6 SECUTEX SOLUTIONS

Solutions for steel bars



For pipes and steel bars

In the metal industry, conveyors screws are favoured as simple machine components for timed conveying of pipes and steel bars. Control of the conveying process is very simple. There are hardly any moving parts that could break down during continuous heavy use.

Preserves the surface

secutex conveyor screws have an axis made of steel or steel pipe and are cast from the extremely wear- and tear-resistant secutex buffer pad. secutex buffer pad protects the surfaces of the long materials; thus scratches are avoided. The conveyor screws cast from secutex buffer pad are significantly cheaper than those milled from engineering plastics. In addition, the excellent service lives improve the cost advantage.

Rapid recasting

We can provide any size and any length. In the unique mould produced, required conveyor screw can also be produced within a very short time.





For steel bars

secutex wipers

Wipers for steel bars

In the production of pipes and steel bars, socalled wipers are used for cleaning. The wipers have a round or rectangular outer profile and an inner profile that matches the shape of the object to be cleaned. Normally, several wipers are mounted in series, whereby the pass-through openings are smaller than the profile. The bar is pushed through the elastomer plates at high velocity, and the rubbery material strips the surface free from grease and cleaning fluid residues.

It is the edge that counts!

Just a like a car window wiper, it is the edge that counts. Normally, the wipers are stamped from sheet goods. During stamping, the elastomer becomes distorted; the inner edge is therefore not dimensionally stable and is at an angle. Only part of the edge wipes emulsions from the surfaces depends on the profiles. This edge is rapidly worn down; the cleaning action is then unsatisfactory.

Streak-free cleaning

In collaboration with a renowned pipe manufacturer, secutex has developed a new wiper whose optimised wiper edge cleans a rough surface without leaving streaks. The secutex wipers are cast from moulds; the stamping process is done away with. The edge is perfectly formed and lies in complete contact with the pipes and steel bars passing through it.

Long service life

Users report the excellent durability of the secutex wipers; premature wear and material decomposition have not been observed. Thanks to the excellent service life, set-up times and downtimes could be significantly reduced.

For every size

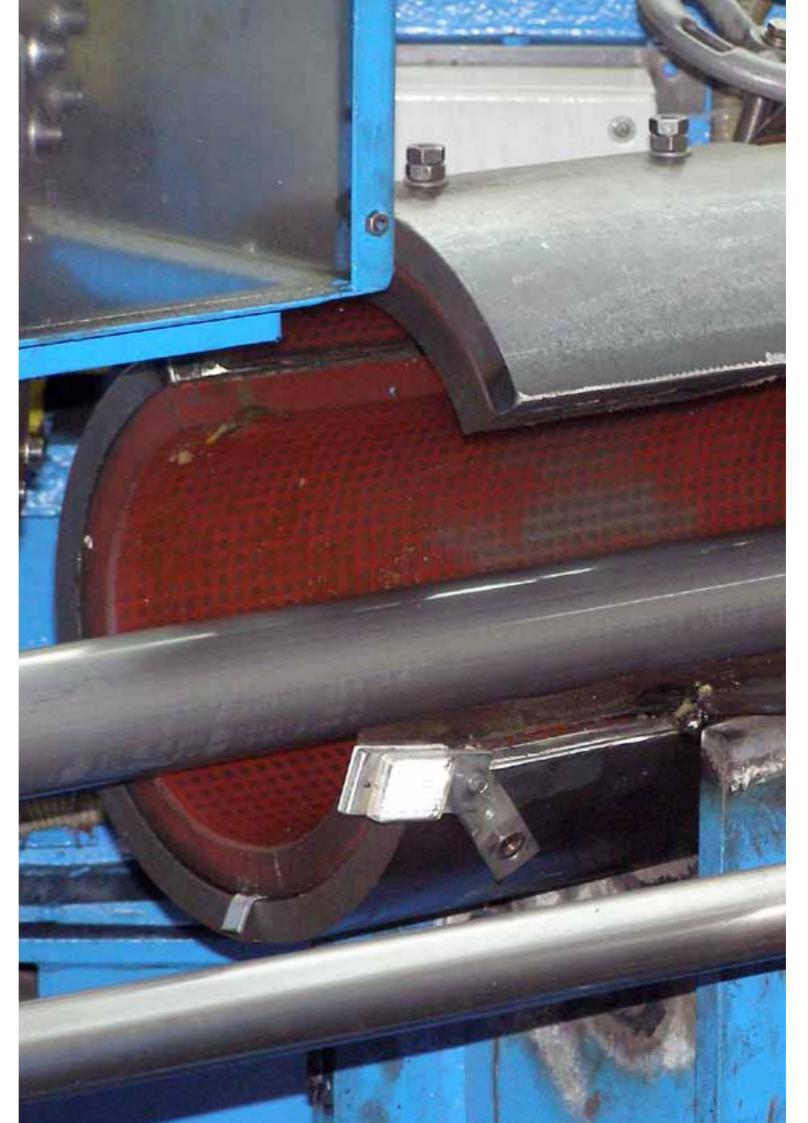
secutec wipers can be produced in all required thicknesses and diameters.

Special sizes and configurations

Suitable sizes and configurations can be delivered at the customer's request. Talk to your expert adviser!

02.6 SECUTEX SOLUTIONS

Special products



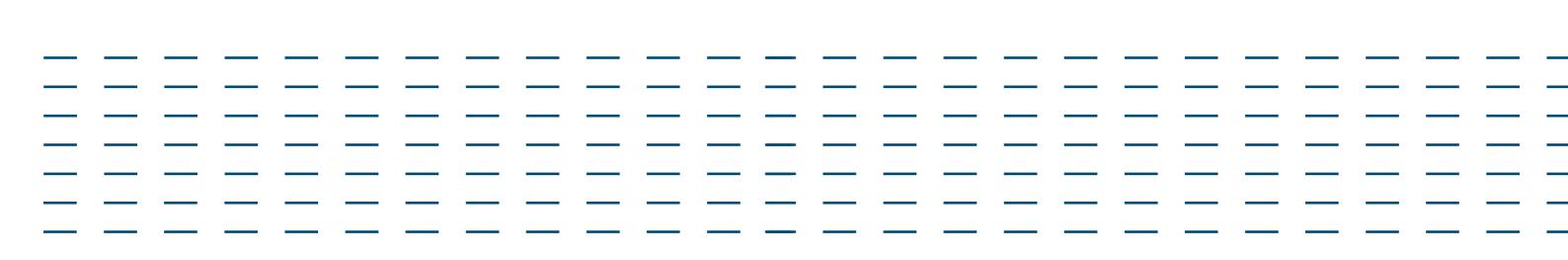


Snowplough blades

For next winter

secutex buffer pad can be stretched to 500% of its original length without breaking. In comparison to conventional snowplough blades made from rubber, secutex buffer pad offers considerably higher

flexibility, even during extreme temperature fluctuations. We can provide any size and any length without any problem. In the unique mould produced, the required elements can also be produced within a very short time.



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Safeline Systems



Marine Operations



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